## **Data sheet**

6ES7553-1AA00-0AB0



SIMATIC S7-1500, TM PTO 4 interface module for stepper drives 4 channels pulse train output PTO: 24 V, RS-422, 5 V, 2 DI, 1 DQ 24VDC per channel

General information	
Product type designation	TM PTO 4
HW functional status	FS02
Number of channels	4; Axes
Product function	1,7000
• I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	STEP 7 V14 or higher
<ul> <li>STEP 7 configurable/integrated from version</li> </ul>	V5.5 SP3 with GSD file / -
<ul> <li>PROFINET from GSD version/GSD revision</li> </ul>	GSDML V2.32
Installation type/mounting	
Rail mounting	Yes; S7-1500 mounting rail
Supply voltage	
Load voltage L+	
<ul><li>Rated value (DC)</li></ul>	24 V
<ul> <li>permissible range, lower limit (DC)</li> </ul>	19.2 V
<ul> <li>permissible range, upper limit (DC)</li> </ul>	28.8 V
<ul> <li>Reverse polarity protection</li> </ul>	Yes
Input current	
Current consumption, max.	70 mA; without load
Power	
Power available from the backplane bus	1.3 W
Power loss	
Power loss, typ.	4 W
Address area	
Address space per module	
• Inputs	18 byte; Per channel
Outputs	10 byte; Per channel
Digital inputs	
Number of digital inputs	12; 3 per channel, of which 1 DIQ
Digital inputs, parameterizable	Yes
Input characteristic curve in accordance with IEC 61131, type 3	Yes
Digital input functions, parameterizable	
<ul> <li>Synchronization</li> </ul>	Yes

Probe	Yes
Probe     Drive ready	Yes
Input voltage	165
Type of input voltage	DC
Rated value (DC)	24 V
• for signal "0"	-5 +5 V
•	
• for signal "1"	+11 to +30V -5 V
permissible voltage at input, min.	
permissible voltage at input, max.  Input current	30 V
Input current • for signal "1", typ.	2.5 mA
Input delay (for rated value of input voltage)	2.5 IIIA
for standard inputs	
— parameterizable	Yes; none / 0.05 / 0.1 / 0.4 / 0.8 / 1.6 / 3.2 / 12.8 / 20 ms
— at "0" to "1", min.	4 μs; for parameterization "none"
— at "1" to "0", min.  for technological functions	4 μs; for parameterization "none"
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— parameterizable	Yes
Cable length	1 000 m
• shielded, max.	600 m
• unshielded, max.	600 III
Digital outputs	
Number of digital outputs	12; 3 per channel, of which 1 DIQ
Current-sinking	Yes; For DQn.0 and DQn.1 push-pull outputs
Current-sourcing	Yes
Digital outputs, parameterizable	Yes
Short-circuit protection	Yes; electronic/thermal
Response threshold, typ.	0.2 A for DQn.0 and DQn.1, 0.9 A for DIQn.2
Controlling a digital input	Yes
Digital output functions, parameterizable	
<ul> <li>PTO (pulse train output) signal interface</li> </ul>	
— 24 V asymmetrical	Yes
— RS 422 symmetrical	Yes
— TTL (5 V) asymmetrical	Yes
<ul> <li>PTO (pulse train output) signal type</li> </ul>	
<ul> <li>Pulse and direction</li> </ul>	Yes
<ul><li>Count up, count down</li></ul>	Yes
<ul> <li>Incremental encoder (A, B phase shift)</li> </ul>	Yes
<ul> <li>Incremental encoder (A, B phase shift,</li> </ul>	Yes
quadruple)	
Switching capacity of the outputs	0.4.A. 0.5.A. for DIO: 0
with resistive load, max.	0.1 A; 0.5 A for DIQn.2
• on lamp load, max.	1 W; 5 W for DIQn.2
Load resistance range	
• lower limit	240 Ω; 48 ohms for DIQn.2
• upper limit	12 kΩ
Output voltage	
Type of output voltage	DC
• for signal "1", min.	23.2 V; L+ (-0.8 V), L+ (-1.3 V) for DIQn.2
Output current	
for signal "1" rated value	0.1 A; 0.5 A for DIQn.2
<ul><li>for signal "1" permissible range, max.</li></ul>	0.12 A; 0.6 A for DIQn.2
<ul><li>for signal "1" minimum load current</li></ul>	2 mA
for signal "0" residual current, max.	0.5 mA
Output delay with resistive load	
● "0" to "1", typ.	1 μs; 28 μs for DIQn.2
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• "1" to "0", typ.  Switching frequency	1 μs; 25 μs for DIQn.2

<ul> <li>with resistive load, max.</li> </ul>	1 kHz; For DIQn.2
<ul> <li>with inductive load, max.</li> </ul>	0.5 Hz; According to IEC 60947-5-1, DC-13, for DIQn.2
<ul><li>on lamp load, max.</li></ul>	10 Hz; For DIQn.2
<ul> <li>For signal interface 24 V asymmetrical</li> </ul>	200 kHz; With DQn.0 and DQn.1
<ul> <li>For signal interface RS 422 symmetrical</li> </ul>	1 MHz
<ul> <li>For signal interface TTL (5 V) asymmetrical</li> </ul>	200 kHz
Cable length	
• shielded, max.	600 m; Cable length, RS 422 / TTL Siemens Type 6FX2001-5: 125 kHz, 320 meters shielded, max.; 250 kHz, 160 meters shielded, max.; 500 kHz, 60 meters shielded, max. 24 V (DQn.x / DIQn.2): 10 kHz, 600 meters, shielded, max. 200 kHz, 50 meters shielded, max.
Isochronous mode	
Bus cycle time (TDP), min.	250 μs; 375 μs if all 4 channels are used
Jitter, max.	1 µs
Interrupts/diagnostics/status information	
Diagnostics function	Yes
Alarms	
Diagnostic alarm	Yes
Diagnoses	
Monitoring the supply voltage	Yes
Short-circuit     Group error	Yes; Thermal overload protection
Group error  Diagnostics indication LED	Yes
Diagnostics indication LED	V LED
• RUN LED	Yes; green LED
• ERROR LED	Yes; red LED
MAINT LED	Yes; Yellow LED
<ul> <li>Monitoring of the supply voltage (PWR-LED)</li> </ul>	Yes; green LED
<ul> <li>Channel status display</li> </ul>	Yes; green LED
<ul> <li>for channel diagnostics</li> </ul>	Yes; red LED
Potential separation	
Potential separation  Potential separation channels	
	No
Potential separation channels  • between the channels	No Yes
Potential separation channels	
Potential separation channels         • between the channels         • between the channels and backplane bus         • Between the channels and load voltage L+	Yes
Potential separation channels	Yes No
Potential separation channels	Yes
Potential separation channels	Yes No
Potential separation channels	Yes No 707 V DC (type test)
Potential separation channels	Yes No  707 V DC (type test)  0 °C
Potential separation channels	Yes No  707 V DC (type test)  0 °C 60 °C; Observe derating
Potential separation channels  • between the channels and backplane bus • between the channels and load voltage L+  Isolation  Isolation tested with  Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max. • vertical installation, min.	Yes No  707 V DC (type test)  0 °C 60 °C; Observe derating 0 °C
Potential separation channels	Yes No  707 V DC (type test)  0 °C 60 °C; Observe derating
Potential separation channels  • between the channels and backplane bus • between the channels and load voltage L+  Isolation  Isolation tested with  Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max. • vertical installation, min.	Yes No  707 V DC (type test)  0 °C 60 °C; Observe derating 0 °C
Potential separation channels	Yes No  707 V DC (type test)  0 °C 60 °C; Observe derating 0 °C
Potential separation channels	Yes No  707 V DC (type test)  0 °C 60 °C; Observe derating 0 °C 40 °C; Observe derating  5 000 m; restrictions for installation altitudes > 2 000 m, see ET 200MP
Potential separation channels  • between the channels and backplane bus • Between the channels and load voltage L+  Isolation  Isolation tested with  Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.	Yes No  707 V DC (type test)  0 °C 60 °C; Observe derating 0 °C 40 °C; Observe derating  5 000 m; restrictions for installation altitudes > 2 000 m, see ET 200MP
Potential separation channels  • between the channels and backplane bus • Between the channels and load voltage L+  Isolation  Isolation tested with  Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  Decentralized operation	Yes No  707 V DC (type test)  0 °C 60 °C; Observe derating 0 °C 40 °C; Observe derating  5 000 m; restrictions for installation altitudes > 2 000 m, see ET 200MP system manual
Potential separation channels  • between the channels and backplane bus • Between the channels and load voltage L+  Isolation  Isolation tested with  Ambient conditions  Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  Decentralized operation  to SIMATIC S7-300	Yes No  707 V DC (type test)  0 °C 60 °C; Observe derating 0 °C 40 °C; Observe derating  5 000 m; restrictions for installation altitudes > 2 000 m, see ET 200MP system manual  Yes; Via control and feedback interface
Potential separation channels	Yes No  707 V DC (type test)  0 °C 60 °C; Observe derating 0 °C 40 °C; Observe derating  5 000 m; restrictions for installation altitudes > 2 000 m, see ET 200MP system manual  Yes; Via control and feedback interface Yes; Via control and feedback interface
Potential separation channels  • between the channels and backplane bus • Between the channels and load voltage L+  Isolation  Isolation tested with  Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, min. • vertical installation, min. • vertical installation, max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  Decentralized operation  to SIMATIC S7-300  to SIMATIC S7-400  to SIMATIC S7-1200	Yes No  707 V DC (type test)  0 °C 60 °C; Observe derating 0 °C 40 °C; Observe derating  5 000 m; restrictions for installation altitudes > 2 000 m, see ET 200MP system manual  Yes; Via control and feedback interface Yes; Via control and feedback interface Yes
Potential separation channels  • between the channels and backplane bus • Between the channels and load voltage L+  Isolation  Isolation tested with  Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  Decentralized operation  to SIMATIC S7-300  to SIMATIC S7-1200  to SIMATIC S7-1500  to standard PROFINET controller	Yes No  707 V DC (type test)  0 °C 60 °C; Observe derating 0 °C 40 °C; Observe derating  5 000 m; restrictions for installation altitudes > 2 000 m, see ET 200MP system manual  Yes; Via control and feedback interface Yes; Via control and feedback interface Yes Yes
Potential separation channels	Yes No  707 V DC (type test)  0 °C 60 °C; Observe derating 0 °C 40 °C; Observe derating  5 000 m; restrictions for installation altitudes > 2 000 m, see ET 200MP system manual  Yes; Via control and feedback interface Yes; Via control and feedback interface Yes Yes Yes Yes Yes Yes; Via control and feedback interface
Potential separation channels	Yes No  707 V DC (type test)  0 °C 60 °C; Observe derating 0 °C 40 °C; Observe derating  5 000 m; restrictions for installation altitudes > 2 000 m, see ET 200MP system manual  Yes; Via control and feedback interface Yes; Via control and feedback interface Yes Yes Yes Yes Yes; Via control and feedback interface Yes; Via control and feedback interface
Potential separation channels	Yes No  707 V DC (type test)  0 °C 60 °C; Observe derating 0 °C 40 °C; Observe derating  5 000 m; restrictions for installation altitudes > 2 000 m, see ET 200MP system manual  Yes; Via control and feedback interface Yes; Via control and feedback interface Yes Yes Yes Yes Yes; Via control and feedback interface Yes; Via control and feedback interface Yes Yes Yes Yes; Via control and feedback interface
Potential separation channels	Yes No  707 V DC (type test)  0 °C 60 °C; Observe derating 0 °C 40 °C; Observe derating  5 000 m; restrictions for installation altitudes > 2 000 m, see ET 200MP system manual  Yes; Via control and feedback interface Yes; Via control and feedback interface Yes Yes Yes Yes Yes; Via control and feedback interface Yes; Via control and feedback interface
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Potential separation channels	Yes No  707 V DC (type test)  0 °C 60 °C; Observe derating 0 °C 40 °C; Observe derating  5 000 m; restrictions for installation altitudes > 2 000 m, see ET 200MP system manual  Yes; Via control and feedback interface Yes; Via control and feedback interface Yes Yes Yes Yes Yes; Via control and feedback interface Yes; Via control and feedback interface Yes Yes Yes Yes; Via control and feedback interface