6AG1214-1AF40-5XB0

## **Data sheet**



SIPLUS S7-1200 CPU 1214FC DC/DC/DC -25...+55°C with conformal coating based on 6ES7214-1AF40-0XB0 . compact "CPU, DC/DC/DC, ""onboard I/O: 14" "DI 24 V DC;"" ""10 DO 24 V DC; 2" "AI 0-10 V DC, "" Power supply: DC" 20.4-28.8 V DC Program/data memory 125 KB

General information		
Product type designation	CPU 1214FC DC/DC/DC	
Supply voltage		
Rated value (DC)		
• 24 V DC	Yes	
permissible range, lower limit (DC)	20.4 V	
permissible range, upper limit (DC)	28.8 V	
Load voltage L+		
<ul><li>Rated value (DC)</li></ul>	24 V	
<ul> <li>permissible range, lower limit (DC)</li> </ul>	20.4 V	
<ul> <li>permissible range, upper limit (DC)</li> </ul>	28.8 V	
Input current		
Current consumption, max.	1 500 mA; max. with all expansion accessories	
Inrush current, max.	12 A; at 28.8 V DC	
Encoder supply		
24 V encoder supply		
• 24 V	L+ minus 4 V DC min.	
Power loss		
Power loss, typ.	12 W	
Memory		
Work memory		
<ul><li>integrated</li></ul>	125 kbyte	
expandable	No	
Load memory		
<ul><li>integrated</li></ul>	4 Mbyte	
Plug-in (SIMATIC Memory Card), max.	with SIMATIC memory card	
Backup		
• present	Yes; maintenance-free	
without battery	Yes	
CPU processing times		
for bit operations, typ.	0.08 μs; / instruction	
for word operations, typ.	1.7 μs; / instruction	
for floating point arithmetic, typ.	2.3 µs; / Operation	
CPU-blocks		
Number of blocks (total)	1 024; OBs, FBs, FCs, DBs	
OB		
<ul><li>Number, max.</li></ul>	Limited only by RAM for code	

Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	10 kbyte
Address area	
I/O address area	
• Inputs	1 024 byte
• Outputs	1 024 byte
Process image	
Inputs, adjustable	1 024 byte
Outputs, adjustable	1 024 byte
Hardware configuration	
Number of modules per system, max.	8; 3 comm. modules, 1 signal board, 8 signal modules
	o, o comm. modules, i signal board, o signal modules
Time of day	
Clock	V
Hardware clock (real-time)	Yes
Backup time	480 h; typical; 12 days min. at 40 °C
Deviation per day, max.	±60 s per month
Digital inputs	
Number of digital inputs	14
of which inputs usable for technological functions	6; HSC (High Speed Counting)
Source/sink input	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	14; 14 inputs at 55 °C horizontal or 45 °C vertical
Input voltage	
<ul><li>Rated value (DC)</li></ul>	24 V; DC at 4 mA nominal
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
Input current	
• for signal "1", typ.	4 mA; nominal
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 ms
— at "0" to "1", min.	0.1 μs
— at "0" to "1", max.	20 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Yes; Single phase: 3 @ 100 kHz & 3 @ 30 kHz, differential: 3 @ 80 kHz & 3 @ 30 kHz
Cable length	
<ul><li>shielded, max.</li></ul>	500 m; 50 m for technological functions
• unshielded, max.	150 m; for technological functions: No
Digital outputs	
Number of digital outputs	10
<ul> <li>of which high-speed outputs</li> </ul>	4; 100 kHz Pulse Train Output
Short-circuit protection	No; to be provided externally
Switching capacity of the outputs	
with resistive load, max.	0.5 A
• on lamp load, max.	5 W
Output voltage	
• for signal "0", max.	0.1 V; with 10 kOhm load
• for signal "1", min.	20 V
Output current	
for signal "1" rated value	0.5 A
• for signal "0" residual current, max.	0.1 mA
Output delay with resistive load	
• "0" to "1", max.	1 μs
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• "1" to "0", max.	3 μs
Switching frequency	ο μο
of the pulse outputs, with resistive load, max.	100 kHz
Relay outputs	100 KHZ
Number of relay outputs	0
Cable length	
shielded, max.	500 m
unshielded, max.  unshielded, max.	150 m
Analog inputs	100 III
	2
Number of analog inputs	Z
Input ranges  • Voltage	Yes; 0 to 10V
Input ranges (rated values), voltages	1 65, 0 to 10 V
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
Cable length	2100K 011113
shielded, max.	100 m; shielded, twisted pair
Analog outputs	100 III, Shiciaca, twistea pair
	0
Number of analog outputs	0
Cable length  • shielded, max.	100 m; shielded, twisted pair
	100 III, Shleided, twisted pail
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
<ul> <li>Resolution with overrange (bit including sign), max.</li> </ul>	10 bit
Integration time, parameterizable	Yes
Conversion time (per channel)	625 μs
Encoder	
Connectable encoders	
• 2-wire sensor	Yes
1. Interface	Yes
	PROFINET
1. Interface	
1. Interface Interface type Isolated automatic detection of transmission rate	PROFINET
1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation	PROFINET Yes
1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing	PROFINET Yes Yes
1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types	PROFINET Yes Yes Yes
1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet)	PROFINET Yes Yes Yes
1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols	PROFINET Yes Yes Yes Yes
Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller	PROFINET Yes Yes Yes Yes Yes Yes
1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller • PROFINET IO Device	PROFINET Yes Yes Yes Yes Yes
Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller • PROFINET IO Device PROFINET IO Controller	PROFINET Yes Yes Yes Yes Yes Yes
Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller • PROFINET IO Device PROFINET IO Controller Services	PROFINET Yes Yes Yes Yes Yes Yes Yes
Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet)  Protocols • PROFINET IO Controller • PROFINET IO Device  PROFINET IO Controller  Services — Number of IO devices with prioritized startup,	PROFINET Yes Yes Yes Yes Yes Yes
Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet)  Protocols • PROFINET IO Controller • PROFINET IO Device  PROFINET IO Controller  Services — Number of IO devices with prioritized startup, max.	PROFINET Yes Yes Yes Yes Yes Yes Yes
Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller • PROFINET IO Device PROFINET IO Controller Services — Number of IO devices with prioritized startup, max. Protocols	PROFINET Yes Yes Yes Yes Yes Yes  16
Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller • PROFINET IO Device PROFINET IO Controller Services — Number of IO devices with prioritized startup, max.  Protocols Supports protocol for PROFINET IO	PROFINET Yes Yes Yes Yes Yes  Yes  16
Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller • PROFINET IO Device PROFINET IO Controller Services — Number of IO devices with prioritized startup, max.  Protocols Supports protocol for PROFINET IO PROFIBUS	PROFINET Yes Yes Yes Yes Yes  Yes  Yes Yes Yes Y
Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet)  Protocols • PROFINET IO Controller • PROFINET IO Device  PROFINET IO Controller  Services — Number of IO devices with prioritized startup, max.  Protocols  Supports protocol for PROFINET IO PROFIBUS AS-Interface	PROFINET Yes Yes Yes Yes Yes  Yes  16
Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet)  Protocols • PROFINET IO Controller • PROFINET IO Device  PROFINET IO Controller Services — Number of IO devices with prioritized startup, max.  Protocols  Supports protocol for PROFINET IO PROFIBUS AS-Interface Protocols (Ethernet)	PROFINET Yes Yes Yes Yes Yes  Yes  Yes  Yes  Ye
Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller • PROFINET IO Device PROFINET IO Controller Services — Number of IO devices with prioritized startup, max.  Protocols Supports protocol for PROFINET IO PROFIBUS AS-Interface Protocols (Ethernet) • TCP/IP	PROFINET Yes Yes Yes Yes Yes  Yes  Yes Yes Yes Y
Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller • PROFINET IO Device PROFINET IO Controller Services — Number of IO devices with prioritized startup, max.  Protocols Supports protocol for PROFINET IO PROFIBUS AS-Interface Protocols (Ethernet) • TCP/IP Open IE communication	PROFINET Yes Yes Yes Yes Yes  Yes  Yes  Yes  Ye
Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller • PROFINET IO Device PROFINET IO Controller Services — Number of IO devices with prioritized startup, max.  Protocols Supports protocol for PROFINET IO PROFIBUS AS-Interface Protocols (Ethernet) • TCP/IP Open IE communication • TCP/IP	PROFINET Yes Yes Yes Yes Yes  Yes  Yes  Yes  Ye
Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller • PROFINET IO Device PROFINET IO Controller Services — Number of IO devices with prioritized startup, max.  Protocols  Supports protocol for PROFINET IO PROFIBUS AS-Interface Protocols (Ethernet) • TCP/IP Open IE communication • TCP/IP • ISO-on-TCP (RFC1006)	PROFINET Yes Yes Yes Yes Yes Yes  Yes  Yes  Yes
Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller • PROFINET IO Device  PROFINET IO Controller Services — Number of IO devices with prioritized startup, max.  Protocols  Supports protocol for PROFINET IO PROFIBUS AS-Interface Protocols (Ethernet) • TCP/IP  Open IE communication • TCP/IP • ISO-on-TCP (RFC1006) • UDP	PROFINET Yes Yes Yes Yes Yes  Yes  Yes  Yes  Ye
Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller • PROFINET IO Device PROFINET IO Controller Services — Number of IO devices with prioritized startup, max.  Protocols Supports protocol for PROFINET IO PROFIBUS AS-Interface Protocols (Ethernet) • TCP/IP Open IE communication • TCP/IP • ISO-on-TCP (RFC1006) • UDP Web server	PROFINET Yes Yes Yes Yes Yes  Yes  Yes  Yes  Ye
Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) Protocols • PROFINET IO Controller • PROFINET IO Device PROFINET IO Controller Services — Number of IO devices with prioritized startup, max.  Protocols  Supports protocol for PROFINET IO PROFIBUS AS-Interface Protocols (Ethernet) • TCP/IP Open IE communication • TCP/IP • ISO-on-TCP (RFC1006) • UDP Web server • supported	PROFINET Yes Yes Yes Yes Yes  Yes  Yes  Yes  Ye
Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet)  Protocols • PROFINET IO Controller • PROFINET IO Device  PROFINET IO Controller Services — Number of IO devices with prioritized startup, max.  Protocols  Supports protocol for PROFINET IO  PROFIBUS  AS-Interface  Protocols (Ethernet) • TCP/IP  Open IE communication • TCP/IP • ISO-on-TCP (RFC1006) • UDP  Web server	PROFINET Yes Yes Yes Yes Yes  Yes  Yes  Yes  Ye

MODBUS	Yes
Communication functions	
S7 communication	
• supported	Yes
as server	Yes
as client	Yes
Test commissioning functions	
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Forcing	
Forcing	Yes
Diagnostic buffer	
• present	Yes
Traces	
<ul> <li>Number of configurable Traces</li> </ul>	2; Up to 512 KB of data per trace are possible
Integrated Functions	
Counter	
<ul> <li>Number of counters</li> </ul>	6
Counting frequency, max.	100 kHz
Frequency measurement	Yes
controlled positioning	Yes
PID controller	Yes
Number of alarm inputs	4
Number of pulse outputs	4
Limit frequency (pulse)	100 kHz
Potential separation	
Potential separation digital inputs	
Potential separation digital inputs	Functional isolation (Optocoupler)
Permissible potential difference	
between different circuits	500 V DC between 24 V DC and 5 V DC
	500 V DC between 24 V DC and 5 V DC
EMC	300 V DC between 24 V DC and 3 V DC
Interference immunity against discharge of static electricity	
Interference immunity against discharge of static electricity  • Interference immunity against discharge of static electricity acc. to IEC 61000-4-2	Yes
Interference immunity against discharge of static electricity  • Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  — Test voltage at air discharge	Yes 8 kV
Interference immunity against discharge of static electricity  • Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  — Test voltage at air discharge  — Test voltage at contact discharge	Yes
Interference immunity against discharge of static electricity  • Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  — Test voltage at air discharge  — Test voltage at contact discharge  Interference immunity to cable-borne interference	Yes 8 kV 6 kV
Interference immunity against discharge of static electricity  • Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  — Test voltage at air discharge  — Test voltage at contact discharge  Interference immunity to cable-borne interference  • Interference immunity on supply lines acc. to IEC 61000-4-4	Yes 8 kV
Interference immunity against discharge of static electricity  • Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  — Test voltage at air discharge  — Test voltage at contact discharge  Interference immunity to cable-borne interference  • Interference immunity on supply lines acc. to IEC	Yes 8 kV 6 kV
Interference immunity against discharge of static electricity  • Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  — Test voltage at air discharge — Test voltage at contact discharge  Interference immunity to cable-borne interference  • Interference immunity on supply lines acc. to IEC 61000-4-4  • Interference immunity on signal cables acc. to IEC 61000-4-4  Interference immunity against voltage surge	Yes 8 kV 6 kV Yes
Interference immunity against discharge of static electricity  • Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  — Test voltage at air discharge  — Test voltage at contact discharge  Interference immunity to cable-borne interference  • Interference immunity on supply lines acc. to IEC 61000-4-4  • Interference immunity on signal cables acc. to IEC 61000-4-4	Yes 8 kV 6 kV Yes
Interference immunity against discharge of static electricity  • Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  — Test voltage at air discharge — Test voltage at contact discharge  Interference immunity to cable-borne interference  • Interference immunity on supply lines acc. to IEC 61000-4-4  • Interference immunity on signal cables acc. to IEC 61000-4-4  Interference immunity against voltage surge  • Interference immunity on supply lines acc. to IEC	Yes 8 kV 6 kV  Yes Yes
Interference immunity against discharge of static electricity  • Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  — Test voltage at air discharge  — Test voltage at contact discharge  Interference immunity to cable-borne interference  • Interference immunity on supply lines acc. to IEC 61000-4-4  • Interference immunity on signal cables acc. to IEC 61000-4-4  Interference immunity against voltage surge  • Interference immunity on supply lines acc. to IEC 61000-4-5	Yes 8 kV 6 kV  Yes Yes
Interference immunity against discharge of static electricity  Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  — Test voltage at air discharge  — Test voltage at contact discharge  Interference immunity to cable-borne interference  Interference immunity on supply lines acc. to IEC 61000-4-4  Interference immunity on signal cables acc. to IEC 61000-4-4  Interference immunity against voltage surge  Interference immunity on supply lines acc. to IEC 61000-4-5  Interference immunity against conducted variable disturbanc  Interference immunity against high-frequency	Yes  8 kV 6 kV  Yes  Yes  Yes  induced by high-frequency fields
Interference immunity against discharge of static electricity  Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  — Test voltage at air discharge  — Test voltage at contact discharge  Interference immunity to cable-borne interference  Interference immunity on supply lines acc. to IEC 61000-4-4  Interference immunity on signal cables acc. to IEC 61000-4-4  Interference immunity against voltage surge  Interference immunity on supply lines acc. to IEC 61000-4-5  Interference immunity against conducted variable disturbance  Interference immunity against high-frequency radiation acc. to IEC 61000-4-6	Yes 8 kV 6 kV Yes Yes Yes e induced by high-frequency fields
Interference immunity against discharge of static electricity  Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  — Test voltage at air discharge  — Test voltage at contact discharge  Interference immunity to cable-borne interference  Interference immunity on supply lines acc. to IEC 61000-4-4  Interference immunity on signal cables acc. to IEC 61000-4-4  Interference immunity against voltage surge  Interference immunity on supply lines acc. to IEC 61000-4-5  Interference immunity against conducted variable disturbanc  Interference immunity against high-frequency radiation acc. to IEC 61000-4-6  Emission of radio interference acc. to EN 55 011	Yes 8 kV 6 kV  Yes Yes Yes  e induced by high-frequency fields Yes
Interference immunity against discharge of static electricity  Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  — Test voltage at air discharge  — Test voltage at contact discharge  Interference immunity to cable-borne interference  Interference immunity on supply lines acc. to IEC 61000-4-4  Interference immunity on signal cables acc. to IEC 61000-4-4  Interference immunity against voltage surge  Interference immunity on supply lines acc. to IEC 61000-4-5  Interference immunity against conducted variable disturbanc  Interference immunity against high-frequency radiation acc. to IEC 61000-4-6  Emission of radio interference acc. to EN 55 011  Limit class A, for use in industrial areas	Yes  8 kV 6 kV  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye
Interference immunity against discharge of static electricity  Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  — Test voltage at air discharge  — Test voltage at contact discharge  Interference immunity to cable-borne interference  Interference immunity on supply lines acc. to IEC 61000-4-4  Interference immunity on signal cables acc. to IEC 61000-4-4  Interference immunity against voltage surge  Interference immunity on supply lines acc. to IEC 61000-4-5  Interference immunity against conducted variable disturbanc  Interference immunity against high-frequency radiation acc. to IEC 61000-4-6  Emission of radio interference acc. to EN 55 011  Limit class A, for use in industrial areas  Limit class B, for use in residential areas	Yes  8 kV 6 kV  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye
Interference immunity against discharge of static electricity  Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  — Test voltage at air discharge  — Test voltage at contact discharge  Interference immunity to cable-borne interference  Interference immunity on supply lines acc. to IEC 61000-4-4  Interference immunity on signal cables acc. to IEC 61000-4-4  Interference immunity against voltage surge  Interference immunity on supply lines acc. to IEC 61000-4-5  Interference immunity against conducted variable disturbance  Interference immunity against conducted variable disturbance  Interference immunity against high-frequency radiation acc. to IEC 61000-4-6  Emission of radio interference acc. to EN 55 011  Limit class A, for use in industrial areas  Limit class B, for use in residential areas	Yes  8 kV 6 kV  Yes  Yes  Yes  Yes  e induced by high-frequency fields Yes  Yes; Group 1 Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
Interference immunity against discharge of static electricity  Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  — Test voltage at air discharge — Test voltage at contact discharge  Interference immunity to cable-borne interference  Interference immunity on supply lines acc. to IEC 61000-4-4  Interference immunity on signal cables acc. to IEC 61000-4-4  Interference immunity against voltage surge  Interference immunity on supply lines acc. to IEC 61000-4-5  Interference immunity against conducted variable disturbanc  Interference immunity against high-frequency radiation acc. to IEC 61000-4-6  Emission of radio interference acc. to EN 55 011  Limit class A, for use in industrial areas  Limit class B, for use in residential areas  Degree and class of protection  IP degree of protection	Yes  8 kV 6 kV  Yes  Yes  Yes  Yes  e induced by high-frequency fields Yes  Yes; Group 1 Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
Interference immunity against discharge of static electricity  Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  — Test voltage at air discharge  — Test voltage at contact discharge  Interference immunity to cable-borne interference  Interference immunity on supply lines acc. to IEC 61000-4-4  Interference immunity on signal cables acc. to IEC 61000-4-4  Interference immunity against voltage surge  Interference immunity on supply lines acc. to IEC 61000-4-5  Interference immunity against conducted variable disturbanc  Interference immunity against high-frequency radiation acc. to IEC 61000-4-6  Emission of radio interference acc. to EN 55 011  Limit class A, for use in industrial areas  Limit class B, for use in residential areas  Degree and class of protection  IP degree of protection  Standards, approvals, certificates	Yes  8 kV 6 kV  Yes  Yes  Yes  Yes  e induced by high-frequency fields  Yes  Yes; Group 1  Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
Interference immunity against discharge of static electricity  Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  — Test voltage at air discharge  — Test voltage at contact discharge  Interference immunity to cable-borne interference  Interference immunity on supply lines acc. to IEC 61000-4-4  Interference immunity on signal cables acc. to IEC 61000-4-4  Interference immunity against voltage surge  Interference immunity on supply lines acc. to IEC 61000-4-5  Interference immunity against conducted variable disturbanc  Interference immunity against high-frequency radiation acc. to IEC 61000-4-6  Emission of radio interference acc. to EN 55 011  Limit class A, for use in industrial areas  Limit class B, for use in residential areas  Degree and class of protection  IP degree of protection  Standards, approvals, certificates  Marine approval	Yes  8 kV 6 kV  Yes  Yes  Yes  Yes  e induced by high-frequency fields  Yes  Yes; Group 1  Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011

Ambient conditions	
Free fall	
Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
• min.	-25 °C; = Tmin
• max.	55 °C; = Tmax
<ul> <li>horizontal installation, min.</li> </ul>	-25 °C
<ul> <li>horizontal installation, max.</li> </ul>	55 °C
<ul> <li>vertical installation, min.</li> </ul>	-25 °C
<ul> <li>vertical installation, max.</li> </ul>	45 °C
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Air pressure acc. to IEC 60068-2-13	
Operation, min.	795 hPa
<ul> <li>Operation, max.</li> </ul>	1 080 hPa
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	2 000 m
<ul> <li>Ambient air temperature-barometric pressure-</li> </ul>	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m)
altitude	
Relative humidity	
<ul> <li>With condensation, tested in accordance with IEC 60068-2-38, max.</li> </ul>	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Vibrations	Condensation Conditions)
	2 a (m/s²) wall mounting 1 a (m/s²) DIN rail
<ul> <li>Vibration resistance during operation acc. to IEC 60068-2-6</li> </ul>	2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail
<ul> <li>Operation, tested according to IEC 60068-2-6</li> </ul>	Yes
Shock testing	
• tested according to IEC 60068-2-27	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
Resistance	
Resistance Coolants and lubricants	
	Yes
Coolants and lubricants  — Resistant to commercially available coolants	
Coolants and lubricants  — Resistant to commercially available coolants and lubricants	
Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to	Yes Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of
Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3  — to chemically active substances according to	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52
Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3  — to chemically active substances according to EN 60721-3-3  — to mechanically active substances according to	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3  — to chemically active substances according to EN 60721-3-3  — to mechanically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3  — to chemically active substances according to EN 60721-3-3  — to mechanically active substances according to EN 60721-3-3  Use on ships/at sea  — to biologically active substances according to	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 3S4 incl. sand, dust, *  Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3  — to chemically active substances according to EN 60721-3-3  — to mechanically active substances according to EN 60721-3-3  Use on ships/at sea  — to biologically active substances according to EN 60721-3-6  — to chemically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 3S4 incl. sand, dust, *  Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52
Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3  — to chemically active substances according to EN 60721-3-3  — to mechanically active substances according to EN 60721-3-3  Use on ships/at sea  — to biologically active substances according to EN 60721-3-6  — to chemically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 3S4 incl. sand, dust, *  Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3  — to chemically active substances according to EN 60721-3-3  — to mechanically active substances according to EN 60721-3-3  Use on ships/at sea  — to biologically active substances according to EN 60721-3-6  — to chemically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 3S4 incl. sand, dust, *  Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 6S3 incl. sand, dust; *  Yes; Class 3 (excluding trichlorethylene)
Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3  — to chemically active substances according to EN 60721-3-3  — to mechanically active substances according to EN 60721-3-3  Use on ships/at sea  — to biologically active substances according to EN 60721-3-6  — to chemically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  Usage in industrial process technology  — Against chemically active substances acc. to	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 3S4 incl. sand, dust, *  Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 6S3 incl. sand, dust; *
Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3  — to chemically active substances according to EN 60721-3-3  — to mechanically active substances according to EN 60721-3-3  Use on ships/at sea  — to biologically active substances according to EN 60721-3-6  — to chemically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  Usage in industrial process technology  — Against chemically active substances acc. to EN 60654-4  — Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 3S4 incl. sand, dust, *  Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 6S3 incl. sand, dust; *  Yes; Class 3 (excluding trichlorethylene)  Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible);
Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3  — to chemically active substances according to EN 60721-3-3  — to mechanically active substances according to EN 60721-3-3  Use on ships/at sea  — to biologically active substances according to EN 60721-3-6  — to chemically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  Usage in industrial process technology  — Against chemically active substances acc. to EN 60654-4  — Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 3S4 incl. sand, dust, *  Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 6S3 incl. sand, dust; *  Yes; Class 3 (excluding trichlorethylene)  Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible);
Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3  — to chemically active substances according to EN 60721-3-3  — to mechanically active substances according to EN 60721-3-3  Use on ships/at sea  — to biologically active substances according to EN 60721-3-6  — to chemically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  Usage in industrial process technology  — Against chemically active substances acc. to EN 60654-4  — Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04  Remark  — Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 3S4 incl. sand, dust, *  Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 6S3 incl. sand, dust; *  Yes; Class 3 (excluding trichlorethylene)  Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)  * The supplied plug covers must remain in place over the unused
Coolants and lubricants  — Resistant to commercially available coolants and lubricants  Use in stationary industrial systems  — to biologically active substances according to EN 60721-3-3  — to chemically active substances according to EN 60721-3-3  — to mechanically active substances according to EN 60721-3-3  Use on ships/at sea  — to biologically active substances according to EN 60721-3-6  — to chemically active substances according to EN 60721-3-6  — to mechanically active substances according to EN 60721-3-6  Usage in industrial process technology  — Against chemically active substances acc. to EN 60654-4  — Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04  Remark  — Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 3S4 incl. sand, dust, *  Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 6S3 incl. sand, dust; *  Yes; Class 3 (excluding trichlorethylene)  Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)  * The supplied plug covers must remain in place over the unused

• Military testing according to MIL-I-46058C, Amendment 7

 Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A Yes; Discoloration of coating possible during service life

Yes; Conformal coating, Class A

according to it 0-00-000A	
Configuration	
Programming	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
SCL	Yes
Cycle time monitoring	
<ul><li>adjustable</li></ul>	Yes
Dimensions	
Width	110 mm
Height	100 mm
Depth	75 mm
Weights	
Weight, approx.	415 g

3/2/2021

last modified: