SIEMENS

Data sheet

6ES7510-1SJ01-0AB0



SIMATIC DP, CPU 1510SP F-1 PN for ET 200SP, Central processing unit with Work memory 150 KB for program and 750 KB for data, 1st interface: PROFINET IRT with 3-port switch, 72 ns bit performance, SIMATIC Memory Card required, BusAdapter required for Port 1 and 2

General information	
Product type designation	CPU 1510SP F-1 PN
HW functional status	FS05
Firmware version	V2.9
Product function	
• I&M data	Yes; I&M0 to I&M3
 Module swapping during operation (hot swapping) 	Yes; Multi-hot swapping
Isochronous mode	Yes; Only with PROFINET; with minimum OB 6x cycle of 625 µs
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V17 (FW V2.9) / V13 SP1 Update 4 (FW V1.8) or higher
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Input current	
Current consumption (rated value)	0.6 A
Current consumption, max.	0.9 A
Inrush current, max.	4.7 A; Rated value
l²t	0.14 A ² ·s
Power	
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	5.6 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
 integrated (for program) 	150 kbyte
 integrated (for data) 	750 kbyte

Load memory	20 Chuta
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	N
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	72 ns
for word operations, typ.	86 ns
for fixed point arithmetic, typ.	115 ns
for floating point arithmetic, typ.	461 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	750 kbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	100 kbyte
FC	
Number range	0 65 535
• Size, max.	100 kbyte
OB	
• Size, max.	150 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With Failsafe, two RTGs with one "Cyclic interrupt OB" or one "Free
Number of process alarm OBs	cycle OB" (F-OB) each are possible
Number of process alarm OBs Number of DPV1 alarm OBs	
	3
Number of isochronous mode OBs	1
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
 Number of synchronous error OBs 	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
	100 khuto: Avoilable rotortive memory for hit memory in the
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; Available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB

Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	NO
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	1 024; max. number of modules / submodules
I/O address area	20 Libration All instants and in the supervised instance
Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
 Number of subprocess images, max. 	32
Address space per module	
 Address space per module, max. 	288 byte; For input and output data respectively
Address space per station	
 Address space per station, max. 	2 560 byte; for central inputs and outputs; depending on configuration; 2 048 bytes for ET 200SP modules + 512 bytes for ET 200AL modules
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	1
Number of IO Controllers	·
• integrated	1
• Via CM	0
Rack	•
Modules per rack, max.	80; CPU + 64 modules + server module (mounting width max. 1 m) + 16 ET 200AL modules
 Quantity of operable ET 200SP modules, max. 	64
 Quantity of operable ET 200AL modules, max. 	16
 Number of lines, max. 	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
supported	Yes
• to DP, master	Yes; Via CM DP module
• to DP, slave	Yes; Via CM DP module
• in AS, master	Yes
• in AS, master • in AS, slave	Yes
on Ethernet via NTP	Yes
	100

1
1; Via CM DP module
No
Yes; X1 P3; opt. X1 P1 and X1 P2 via BusAdapter BA 2x RJ45
3; 1. integr. + 2. via BusAdapter
Yes
Yes; compatible BusAdapters: BA 2x RJ45, BA 2x FC, BA 2x M12
Yes; IPv4
Yes
Yes
Yes
Yes; Optionally also encrypted
Yes
Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
Yes
Yes
Yes; Requirement: IRT and isochronous mode (MRPD optional)
Yes
Yes; per user program
Yes; Max. 32 PROFINET devices
64; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
64
64
64
8; in total across all interfaces
8
The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
250 μs to 4 ms; Note: In the case of IRT with isochronous mode, the
minimum update time of 625 μ s of the isochronous OB is decisive 500 μ s to 8 ms; Note: In the case of IRT with isochronous mode, the
minimum update time of 625 μ s of the isochronous OB is decisive 1 ms to 16 ms
2 ms to 32 ms
4 ms to 64 ms
Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625
Update time = set odd send clock (any multiple of 125 μ s; 375 μ s; 625 μ s 3 875 μ s)
250 µs to 128 ms
500 μs to 256 ms
1 ms to 512 ms
2 ms to 512 ms
4 ms to 512 ms
Yes
No
No Yes

— Shared device	Yes
 Number of IO Controllers with shared device, 	4
max.	
activation/deactivation of I-devices	Yes; per user program
— Asset management record	Yes; per user program
2. Interface	
Interface types	
• RS 485	Yes; Via CM DP module
Number of ports	1
Protocols	
 PROFIBUS DP master 	Yes
 PROFIBUS DP slave 	Yes
SIMATIC communication	Yes
PROFIBUS DP master	
 Number of connections, max. 	48; Of which 4 each reserved for ES and HMI
 Number of DP slaves, max. 	125; In total, up to 256 distributed I/O devices can be connected via AS- i, PROFIBUS or PROFINET
Services	
— PG/OP communication	Yes
— Equidistance	No
— Isochronous mode	No
 Activation/deactivation of DP slaves 	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
 Industrial Ethernet status LED 	Yes
RS 485	100
Transmission rate, max.	12 Mbit/s
Protocols	
Protocols Number of connections	
Protocols Number of connections Number of connections, max.	96; via integrated interfaces of the CPU and connected CPs / CMs
Protocols Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web	96; via integrated interfaces of the CPU and connected CPs / CMs 10
Protocols Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces	96; via integrated interfaces of the CPU and connected CPs / CMs 10 64
Protocols Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM	96; via integrated interfaces of the CPU and connected CPs / CMs 10 64 32
Protocols Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM Number of S7 routing paths	96; via integrated interfaces of the CPU and connected CPs / CMs 10 64
Protocols Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of connections per CP/CM • Number of S7 routing paths Redundancy mode	96; via integrated interfaces of the CPU and connected CPs / CMs 10 64 32 16
Protocols Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of connections per CP/CM • Number of S7 routing paths Redundancy mode • H-Sync forwarding	96; via integrated interfaces of the CPU and connected CPs / CMs 10 64 32
Protocols Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of connections per CP/CM • Number of S7 routing paths Redundancy mode • H-Sync forwarding Media redundancy	96; via integrated interfaces of the CPU and connected CPs / CMs 10 64 32 16 Yes
Protocols Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of connections per CP/CM • Number of S7 routing paths Redundancy mode • H-Sync forwarding Media redundancy — Media redundancy	96; via integrated interfaces of the CPU and connected CPs / CMs 10 64 32 16 Yes Yes; only via BusAdapter
Protocols Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of connections per CP/CM • Number of S7 routing paths Redundancy mode • H-Sync forwarding Media redundancy — MRP	96; via integrated interfaces of the CPU and connected CPs / CMs 10 64 32 16 Yes Yes; only via BusAdapter Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
Protocols Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of connections per CP/CM • Number of S7 routing paths Redundancy mode • H-Sync forwarding Media redundancy — MRP — MRP interconnection, supported	96; via integrated interfaces of the CPU and connected CPs / CMs 10 64 32 16 Yes Yes; only via BusAdapter Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
Protocols Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of connections per CP/CM • Number of S7 routing paths Redundancy mode • H-Sync forwarding Media redundancy - MRP - MRP - MRPD	96; via integrated interfaces of the CPU and connected CPs / CMs 10 64 32 16 Yes Yes Yes; only via BusAdapter Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT
Protocols Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of connections per CP/CM • Number of S7 routing paths Redundancy mode • H-Sync forwarding Media redundancy — MRP — MRP — MRPD — Switchover time on line break, typ.	96; via integrated interfaces of the CPU and connected CPs / CMs 10 64 32 16 Yes Yes; only via BusAdapter Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD
Protocols Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of connections per CP/CM • Number of S7 routing paths Redundancy mode • H-Sync forwarding Media redundancy — Media redundancy — MRP — MRP — MRP — Switchover time on line break, typ. — Number of stations in the ring, max.	96; via integrated interfaces of the CPU and connected CPs / CMs 10 64 32 16 Yes Yes; only via BusAdapter Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT
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Protocols Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of connections per CP/CM • Number of S7 routing paths Redundancy mode • H-Sync forwarding Media redundancy — MRP — MRP — MRP — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication	96; via integrated interfaces of the CPU and connected CPs / CMs 10 64 32 16 Yes Yes Yes; only via BusAdapter Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected
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Protocols Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of connections per CP/CM • Number of S7 routing paths Redundancy mode • H-Sync forwarding Media redundancy - MRP - MRP - MRP - MRPD - Switchover time on line break, typ. - Number of stations in the ring, max. SIMATIC communication • S7 routing • Data record routing • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication	96; via integrated interfaces of the CPU and connected CPs / CMs 10 64 32 16 Yes Yes Yes Yes Yes Yes; only via BusAdapter Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes Yes Yes Yes Yes See online help (S7 communication, user data size)
Protocols Number of connections • Number of connections reserved for ES/HMI/web • Number of connections reserved for ES/HMI/web • Number of connections per CP/CM • Number of S7 routing paths Redundancy mode • H-Sync forwarding Media redundancy - MRP - MRP - MRP - MRPD - Switchover time on line break, typ. - Number of stations in the ring, max. SIMATIC communication • S7 routing • Data record routing • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP - Data length, max. - several passive connections per port,	96; via integrated interfaces of the CPU and connected CPs / CMs 10 64 32 16 Yes Yes Yes Yes; only via BusAdapter Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes Yes Yes Yes See online help (S7 communication, user data size) Yes
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	Ver
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
 Runtime license required 	Yes; "Small" license required
OPC UA Client	Yes
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
- Number of connections, max.	4
- Number of nodes of the client interfaces, max.	1 000
— Number of elements for one call of	300
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.	
 Number of elements for one call of 	20
OPC_UA_NameSpaceGetIndexList, max.	
 — Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 — Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_M 	1
max. — Number of simultaneous calls of the client instructions	5
OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max.	
 Number of registerable nodes, max. 	5 000
 — Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 — Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
 — GDS support (certificate management) 	Yes
- Number of sessions, max.	32
 Number of accessible variables, max. 	50 000
 Number of registerable nodes, max. 	10 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
— Number of server methods, max.	20
— Number of inputs/outputs per server method,	20
max.	
- Number of monitored items, max.	1 000; for 1 s sampling interval and 1 s send interval
- Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"

Number of sector fractional fractions and fractions	4 000
 Number of nodes for user-defined server interfaces, max. 	1 000
Alarms and Conditions	Yes
— Number of program alarms	100
— Number of alarms for system diagnostics	50
Further protocols	
MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm"
Number of configurable program mesoages, max.	block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes; without fail-safe
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
 Number of variables, max. 	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
Forcing	Yes; without fail-safe
 Forcing, variables 	Peripheral inputs/outputs
 Number of variables, max. 	200
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	1 000
 — of which powerfail-proof 	500
	500
Traces	300
	4; Up to 512 KB of data per trace are possible
Traces	
Traces Number of configurable Traces 	
Traces Number of configurable Traces Interrupts/diagnostics/status information	
Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED	4; Up to 512 KB of data per trace are possible
Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED 	4; Up to 512 KB of data per trace are possible Yes
Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED 	4; Up to 512 KB of data per trace are possible Yes Yes
Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED	4; Up to 512 KB of data per trace are possible Yes Yes Yes
Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • Monitoring of the supply voltage (PWR-LED)	4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes
Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • Monitoring of the supply voltage (PWR-LED) • Connection display LINK TX/RX	4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes
Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • Monitoring of the supply voltage (PWR-LED) • Connection display LINK TX/RX Supported technology objects Motion Control	4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Ye
Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • Monitoring of the supply voltage (PWR-LED) • Connection display LINK TX/RX Supported technology objects Motion Control • Number of available Motion Control resources for	4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes
Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • Monitoring of the supply voltage (PWR-LED) • Connection display LINK TX/RX Supported technology objects Motion Control • Number of available Motion Control resources for technology objects	4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Ye
Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • Monitoring of the supply voltage (PWR-LED) • Connection display LINK TX/RX Supported technology objects Motion Control • Number of available Motion Control resources for technology objects • Required Motion Control resources	4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Ye
Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • Monitoring of the supply voltage (PWR-LED) • Connection display LINK TX/RX Supported technology objects Motion Control • Number of available Motion Control resources for technology objects • Required Motion Control resources - per speed-controlled axis	4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Ye
Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • Monitoring of the supply voltage (PWR-LED) • Connection display LINK TX/RX Supported technology objects Motion Control • Number of available Motion Control resources for technology objects • Required Motion Control resources - per speed-controlled axis - per positioning axis	4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Ye
Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • Monitoring of the supply voltage (PWR-LED) • Connection display LINK TX/RX Supported technology objects Motion Control • Number of available Motion Control resources for technology objects • Required Motion Control resources — per speed-controlled axis — per positioning axis — per synchronous axis	4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes 40 80 160
Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • Monitoring of the supply voltage (PWR-LED) • Connection display LINK TX/RX Supported technology objects Motion Control • Number of available Motion Control resources for technology objects • Required Motion Control resources – per speed-controlled axis – per positioning axis – per synchronous axis – per external encoder	4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Ye
Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • Monitoring of the supply voltage (PWR-LED) • Connection display LINK TX/RX Supported technology objects Motion Control • Number of available Motion Control resources for technology objects • Required Motion Control resources - per speed-controlled axis - per positioning axis - per external encoder - per output cam	4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Ye
Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • Monitoring of the supply voltage (PWR-LED) • Connection display LINK TX/RX Supported technology objects Motion Control • Number of available Motion Control resources for technology objects • Required Motion Control resources – per speed-controlled axis – per positioning axis – per external encoder – per output cam – per cam track	4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Ye
Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • Monitoring of the supply voltage (PWR-LED) • Connection display LINK TX/RX Supported technology objects Motion Control • Number of available Motion Control resources for technology objects • Required Motion Control resources – per speed-controlled axis – per positioning axis – per external encoder – per cam track – per probe	4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Ye
Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • Monitoring of the supply voltage (PWR-LED) • Connection display LINK TX/RX Supported technology objects Motion Control • Number of available Motion Control resources for technology objects • Required Motion Control resources — per speed-controlled axis — per positioning axis — per external encoder — per output cam — per probe • Positioning axis	4; Up to 512 KB of data per trace are possible Yes 40 80 160 80 20 160 40 80 20 160 40 80 20 160 40 80 20 160 40
Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • Monitoring of the supply voltage (PWR-LED) • Connection display LINK TX/RX Supported technology objects Motion Control • Number of available Motion Control resources for technology objects • Required Motion Control resources – per speed-controlled axis – per positioning axis – per external encoder – per cam track – per probe	4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Ye
Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • Monitoring of the supply voltage (PWR-LED) • Connection display LINK TX/RX Supported technology objects Motion Control • Number of available Motion Control resources for technology objects • Required Motion Control resources — per speed-controlled axis — per positioning axis — per external encoder — per output cam — per probe • Positioning axis — per probe • Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control	4; Up to 512 KB of data per trace are possible Yes 40 80 160 80 20 160 40 80 20 160 40 80 20 160 40 80 20 160 40
Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • Monitoring of the supply voltage (PWR-LED) • Connection display LINK TX/RX Supported technology objects Motion Control • Number of available Motion Control resources for technology objects • Required Motion Control resources — per speed-controlled axis — per positioning axis — per external encoder — per output cam — per probe • Positioning axis — ner probe • Number of positioning axes at motion control cycle of 4 ms (typical value)	4; Up to 512 KB of data per trace are possible Yes Yes, Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 800 40 80 160 80 20 160 40 80 20 160 40 80 20 160 40 80 20 160 40 80 20 160 40 80 20 160 40 5

Controller	
 PID_Compact 	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
 High-speed counter 	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
 Performance level according to ISO 13849-1 	PLe
 SIL acc. to IEC 61508 	SIL 3
Probability of failure (for service life of 20 years and repa	ir time of 100 hours)
 Low demand mode: PFDavg in accordance with SIL3 	< 2.00E-05
 — High demand/continuous mode: PFH in accordance with SIL3 	< 1.00E-09
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	-25 °C; No condensation
 horizontal installation, max. 	60 °C
 vertical installation, min. 	-25 °C; No condensation
 vertical installation, max. 	50 °C
Altitude during operation relating to sea level	
 Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Configuration	
Programming	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
 protection of confidential configuration data 	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Write protection for Failsafe 	Yes
 Protection level: Complete protection 	Yes
Cycle time monitoring	
lower limit	adjustable minimum cycle time
upper limit	adjustable maximum cycle time
Dimensions	
Width	100 mm
Height	117 mm
Depth	75 mm
Weights	
Weight, approx.	310 g
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