6ES7512-1SK01-0AB0

Data sheet



SIMATIC DP, CPU 1512SP F-1 PN for ET 200SP, Central processing unit with Work memory 300 KB for program and 1 MB for data, 1st interface: PROFINET IRT with 3-port switch, 48 ns bit performance, SIMATIC Memory Card required, BusAdapter required for Port 1 and 2

General information	
Product type designation	CPU 1512SP F-1 PN
HW functional status	FS05
Firmware version	V2.9
Product function	
 I&M data 	Yes; I&M0 to I&M3
 Module swapping during operation (hot swapping) 	Yes; Multi-hot swapping
Isochronous mode	Yes; Only with PROFINET; with minimum OB 6x cycle of 625 µs
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V17 (FW V2.9) / V13 SP1 Update 4 (FW V1.8) or higher
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Input current	
Current consumption (rated value)	0.6 A
Current consumption, max.	0.9 A
Inrush current, max.	4.7 A; Rated value
l²t	0.14 A ² ·s
Power	
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	5.6 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	300 kbyte
integrated (for data)	1 Mbyte

1 4	
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	48 ns
for word operations, typ.	58 ns
for fixed point arithmetic, typ.	77 ns
for floating point arithmetic, typ.	307 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	200 kbyte
FC	
Number range	0 65 535
• Size, max.	200 kbyte
OB	·
• Size, max.	200 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 µs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of Br V1 alarm CBs Number of isochronous mode OBs	1
	2
Number of technology synchronous alarm OBs Number of startus OBs	
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	0411 4 0 311 5 511 1
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; Available retentive memory for bit memories, timers,
	counters, DBs, and technology data (axes): 88 KB

Flag	4011.4
• Size, max.	16 kbyte
Number of clock memories Pate blacks	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	Voo
Retentivity adjustable Retentivity procest	Yes No
Retentivity preset Local data	INO
• per priority class, max.	64 kbyte; max. 16 KB per block
	04 kbyte, max. To KB per block
Address area	0.040;
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	20 khuta. All inguta are in the present image
• Inputs	32 kbyte; All inputs are in the process image
Outputs Per integrated IO subsystem	32 kbyte; All outputs are in the process image
per integrated IO subsystem	9 khyta
— Inputs (volume)	8 kbyte
— Outputs (volume) per CM/CP	8 kbyte
— Inputs (volume)	8 khyte
— Outputs (volume) — Outputs (volume)	8 kbyte 8 kbyte
— Outputs (volume) Subprocess images	O MOYIC
Number of subprocess images, max.	32
Address space per module	32
Address space per module, max.	288 byte; For input and output data respectively
Address space per module, max. Address space per station	200 byte, i or input and output data respectively
Address space per station, max.	2 560 byte; for central inputs and outputs; depending on configuration; 2
Tradices space per station, max.	048 bytes for ET 200SP modules + 512 bytes for ET 200AL modules
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration
·	of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	1
Number of IO Controllers	
integrated	1
• Via CM	0
Rack	
Modules per rack, max.	80; CPU + 64 modules + server module (mounting width max. 1 m) + 16 ET 200AL modules
 Quantity of operable ET 200SP modules, max. 	64
 Quantity of operable ET 200AL modules, max. 	16
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
 Backup time 	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
supported	Yes
• to DP, master	Yes; Via CM DP module
• to DP, slave	Yes; Via CM DP module
• in AS, master	Yes
• in AS, slave	Yes
 on Ethernet via NTP 	Yes

Interfaces	
Number of PROFINET interfaces	1
Number of PROFIBUS interfaces	1; Via CM DP module
Optical interface	Yes; via BusAdapter
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1 P3; opt. X1 P1 and X1 P2 via BusAdapter BA 2x RJ45
Number of ports	3; 1. integr. + 2. via BusAdapter
integrated switch	Yes
BusAdapter (PROFINET)	Yes; compatible BusAdapters: BA 2x RJ45, BA 2x FC, BA 2x M12
Protocols	7 to 5 to
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
Prioritized startup	Yes; Max. 32 PROFINET devices
Number of connectable IO Devices, max.	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Of which IO devices with IRT, max. 	64
Number of connectable IO Devices for RT,	128
max.	
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	, ,
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send avelage	Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625
Cycles	μs 3 875 μs)
Update time for RT	250 up to 129 mg
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	Voc
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
 Shared device 	Yes

 Number of IO Controllers with shared device, 	4
max.	4
 activation/deactivation of I-devices 	Yes; per user program
 Asset management record 	Yes; per user program
2. Interface	
Interface types	
• RS 485	Yes; Via CM DP module
 Number of ports 	1
Protocols	
 PROFIBUS DP master 	Yes
 PROFIBUS DP slave 	Yes
 SIMATIC communication 	Yes
PROFIBUS DP master	
 Number of connections, max. 	48; Of which 4 each reserved for ES and HMI
 Number of DP slaves, max. 	125; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Services	
— PG/OP communication	Yes
— Equidistance	No
— Isochronous mode	No
 Activation/deactivation of DP slaves 	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
Number of connections	
	128; via integrated interfaces of the CPU and connected CPs / CMs
Number of connections	128; via integrated interfaces of the CPU and connected CPs / CMs 10
Number of connections • Number of connections, max.	
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web	10
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces	10 88
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM	10 88 32
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM Number of S7 routing paths	10 88 32
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM Number of S7 routing paths Redundancy mode	10 88 32 16
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM Number of S7 routing paths Redundancy mode H-Sync forwarding	10 88 32 16
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy	10 88 32 16 Yes
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy	10 88 32 16 Yes Yes; only via BusAdapter Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy Media redundancy MRP	10 88 32 16 Yes Yes; only via BusAdapter Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP interconnection, supported	10 88 32 16 Yes Yes; only via BusAdapter Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP interconnection, supported MRPD	10 88 32 16 Yes Yes; only via BusAdapter Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP MRP interconnection, supported MRPD Switchover time on line break, typ.	10 88 32 16 Yes Yes; only via BusAdapter Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max.	10 88 32 16 Yes Yes; only via BusAdapter Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max.	10 88 32 16 Yes Yes; only via BusAdapter Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication	10 88 32 16 Yes; only via BusAdapter Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing	10 88 32 16 Yes; only via BusAdapter Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP MRP Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication To Number of voting Data record routing	10 88 32 16 Yes Yes; only via BusAdapter Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication PG/OP communication S7 routing Data record routing S7 communication, as server	10 88 32 16 Yes: Yes; only via BusAdapter Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes Yes
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client	10 88 32 16 Yes; only via BusAdapter Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes Yes Yes
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max.	10 88 32 16 Yes; only via BusAdapter Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes Yes Yes
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication	10 88 32 16 Yes; only via BusAdapter Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes Yes Yes Yes Yes See online help (S7 communication, user data size)
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP MRP MRP Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP	10 88 32 16 Yes; only via BusAdapter Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes Yes Yes Yes See online help (S7 communication, user data size)
Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Media redundancy MRP MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port,	10 88 32 16 Yes; only via BusAdapter Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes; encryption with TLS V1.3 pre-selected Yes Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte

Data length, may	64 khyta
— Data length, max. ● UDP	64 kbyte Yes
— Data length, max.— UDP multicast	2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	V 0 1 1 1 1
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes
OPC UA Client	Yes
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
 User authentication 	"anonymous" or by user name & password
Number of connections, max.	4
 Number of nodes of the client interfaces, max. 	1 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max. 	300
 Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
 Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_M max. 	1
 Number of simultaneous calls of the client instructions OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max. 	5
 Number of registerable nodes, max. 	5 000
 Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
 User authentication 	"anonymous" or by user name & password
 Number of sessions, max. 	32
 Number of accessible variables, max. 	50 000
 Number of registerable nodes, max. 	10 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
— Number of server methods, max.	20
Number of inputs/outputs per server method, max.	20
Number of monitored items, max.	1 000; for 1 s sampling interval and 1 s send interval
Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
Number of nodes for user-defined server	1 000

• MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes; without fail-safe
 Variables 	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	p
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	200, por jou
• Forcing	Yes; without fail-safe
Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	1 000
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	, , , , , , , , , , , , , , , , , , , ,
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
Monitoring of the supply voltage (PWR-LED)	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of
	the PLC program; selection guide via the TIA Selection Tool
 Number of available Motion Control resources for technology objects 	800
Required Motion Control resources	
— per speed-controlled axis	40
per positioning axis	80
per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	5
Number of positioning axes at motion control cycle of 8 ms (typical value)	10
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
	· · · · · · · · · · · · · · · · · · ·
Counting and measuring	

Standards, approvals, certificates		
Highest safety class achievable in safety mode		
 Performance level according to ISO 13849-1 	PLe	
SIL acc. to IEC 61508	SIL 3	
Probability of failure (for service life of 20 years and repa	ir time of 100 hours)	
 Low demand mode: PFDavg in accordance with SIL3 	< 2.00E-05	
 High demand/continuous mode: PFH in accordance with SIL3 	< 1.00E-09	
Ambient conditions		
Ambient temperature during operation		
 horizontal installation, min. 	-25 °C; No condensation	
 horizontal installation, max. 	60 °C	
 vertical installation, min. 	-25 °C; No condensation	
 vertical installation, max. 	50 °C	
Altitude during operation relating to sea level		
 Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual	
Configuration		
Programming		
Programming language		
— LAD	Yes; incl. failsafe	
— FBD	Yes; incl. failsafe	
— STL	Yes	
— SCL	Yes	
— GRAPH	Yes	
Know-how protection		
User program protection/password protection	Yes	
Copy protection	Yes	
Block protection	Yes	
Access protection		
 protection of confidential configuration data 	Yes	
 Protection level: Write protection 	Yes	
 Protection level: Read/write protection 	Yes	
 Protection level: Write protection for Failsafe 	Yes	
 Protection level: Complete protection 	Yes	
Cycle time monitoring		
 lower limit 	adjustable minimum cycle time	
• upper limit	adjustable maximum cycle time	
Dimensions		
Width	100 mm	
Height	117 mm	
Depth	75 mm	
Weights		
Weight, approx.	310 g	
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last modified:

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