6ES7518-4FX00-1AC0

## **Data sheet**



SIMATIC S7-1500F, CPU Bundle consisting of: CPU 1518F-4 PN/DP MFP (6ES7518-4FX00-1AB0), including C/C++ Runtime and OPC UA Runtime license, 9 MB work memory for program and 60 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFINET basic services, 4th interface: PROFIBUS, 1 ns bit performance, SIMATIC Memory Card (min. 2 GB) required

via dataset  Pisplay  Screen diagonal [cm] 6.1 cm  Control elements  Number of keys 6 Mode selector switch 1  Supply voltage  Type of supply voltage  permissible range, lower limit (DC) permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Pesson  6.1 cm  6.2 v  Control elements  1  24 V DC  19.2 V  28.8 V  Reverse polarity protection  Yes  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  1/s	General information	
Firmware version  Product function  Is&M data Isochronous mode  Find with data decentral; with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)  Find with data decentral  Find with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)  Find with data decentral  Find with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)  Find with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)  Find with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)  Find with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)  Find with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)  Find with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)  Find with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)  Find with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)  Find with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)  Find with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)  Find with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)  Find with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)  Find with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)  Find with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)  Find with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)  Find with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)  Find with minimum OB of 125 µs (distributed) and 1 ms (central)  Find with minimum OB of 125 µs (distributed) an	Product type designation	CPU 1518F-4 PN/DP MFP
Product function  IsM data Isochronous mode  Product function  Isochronous mode  Product function  Isochronous mode  Product function  Yes; I&M0 to I&M3  Yes; Distributed and central; with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)  Product function  Isochronous mode  Product function  Yes; Distributed and central; with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)  Product function  Isochronous mode  Product function  Via (FW V2.8) / V15 (FW V2.5) or higher  V16 (FW V2.8) / V15 (FW V2.5) or higher  Product function  Product function  Isochronous mode  V16 (FW V2.8) / V15 (FW V2.5) or higher  Product function  V16 (FW V2.8) / V15 (FW V2.5) or higher  V18 (FW V2.8) / V15 (FW V2.5) or higher  V18 (FW V2.8) / V15 (FW V2.5) or higher  V18 (FW V2.8) / V15 (FW V2.5) or higher  V18 (FW V2.8) / V15 (FW V2.5) or higher  V18 (FW V2.8) / V15 (FW V2.5) or higher  V18 (FW V2.8) / V15 (FW V2.5) or higher  V18 (FW V2.8) / V15 (FW V2.5) or higher  V18 (FW V2.8) / V15 (FW V2.5) or higher  V18 (FW V2.8) / V15 (FW V2.5) or higher  V18 (FW V2.8) / V15 (FW V2.6) or higher  V18 (FW V2.8) / V15 (FW V2.5) or higher  V18 (FW V2.8) / V15 (FW V2.5) or higher  V18 (FW V2.8) / V15 (FW V2.6) or higher  V18 (FW V2.8) / V15 (FW V2.6) or higher  V18 (FW V2.8) / V15 (FW V2.6) or higher  V18 (FW V2.8) / V15 (FW V2.6) or higher  V18 (FW V2.8) / V15 (FW V2.6) or higher  V18 (FW V2.8) / V15 (FW V2.6) or higher  V18 (FW V2.8) / V15 (FW V2.6) or higher  V18 (FW V2.8) / V15 (FW V2.6) or higher  V18 (FW V2.8) / V15 (FW V2.6) or higher  V18 (FW V2.8) / V15 (FW V2.6) or higher  V18 (FW V2.8) / V15 (FW V2.6) or higher  V18 (FW V2.8) / V15 (FW V2.6) or higher  V18 (FW V2.8) / V15 (FW V2.6) or higher  V18 (FW V2.8) / V15 (FW V2.6) or higher  V18 (FW V2.8) / V15 (FW V2.8) / V15 (FW V2.6) or higher  V18 (FW V2.8) / V15	HW functional status	FS01
• I&M data • Isochronous mode  Persipance in gwith  • STEP 7 TIA Portal configurable/integrated from version  Configuration control via dataset  Pisplay  Screen diagonal [cm]  Control elements  Number of keys  Mode selector switch  Type of supply voltage  Prype of supply voltage  permissible range, lower limit (DC) permissible range, upper limit (DC) permissible range, upper limit (DC) Persipance  Mains buffering  • Mains/voltage failure stored energy time • Repeat rate, min.  Pyes; I&M0 to I&M3 Yes; I&M0 to I&M3 Yes; Distributed and central; with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)  Yes; Distributed and central; with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)  Yes; Distributed and central; with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)  Yes O'16 (FW V2.8) / V15 (FW V2.5) or higher  Yes O'16 (FW V2.8) / V15 (FW V2.5) or higher  V16 (FW V2.8) / V15 (FW V2.5) o	Firmware version	V2.8
• Isochronous mode  Yes; Distributed and central; with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)  Engineering with  • STEP 7 TIA Portal configurable/integrated from version  Configuration control  via dataset  Yes  Display  Screen diagonal [cm]  Control elements  Number of keys  Mode selector switch  1  Supply voltage  Type of supply voltage  permissible range, lower limit (DC)  permissible range, upper limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  • Mains/voltage failure stored energy time • Repeat rate, min.  Y16 (FW V2.8) / V15 (FW V2.5) or higher  V16 (FW V2.8) / V16 (FW V2.8) / V15 (FW V2.5) or higher  V16 (FW V2.8) / V16 (FW V2.8) / V16 (FW V2.5) or higher  V16 (FW V2.8) / V16 (FW V2.8) /	Product function	
Engineering with  STEP 7 TIA Portal configurable/integrated from version  Configuration control  via dataset  Yes  Display  Screen diagonal [cm]  Control elements  Number of keys  Mode selector switch  1  Supply voltage  Type of supply voltage  permissible range, lower limit (DC) permissible range, upper limit (DC) permissible range, upper limit (DC) Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  V16 (FW V2.8) / V15 (FW V2.5) or higher  V16 (FW V2.8) / V16 (FW V2.5) or higher  V16 (FW V2.8) / V15 (FW V2.5) or higher  V16 (FW V2.8) / V15 (FW V2.5) or higher  V16 (FW V2.8) / V15 (FW V2.5) or higher  V16 (FW V2.8) / V16 (FW V2.5) or higher  V16 (FW V2.8) / V16 (FW V2.5) or higher  V16 (FW V2.8) / V16 (FW V2.5)	I&M data	Yes; I&M0 to I&M3
● STEP 7 TIA Portal configurable/integrated from version  Configuration control  via dataset  Yes  Display  Screen diagonal [cm]  Control elements  Number of keys  Mode selector switch  1  Supply voltage  Type of supply voltage  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  ● Mains/voltage failure stored energy time  • Repeat rate, min.  V16 (FW V2.8) / V15 (FW V2.5) or higher  Ves  Valoure  Ves  Ves   Ves   1  Supply V2.5) or higher  Ves   Ves   24 V DC  19.2 V  24 V DC  28.8 V  Reverse polarity protection  Yes  Mains buffering  • Mains/voltage failure stored energy time  • Repeat rate, min.  1/s	Isochronous mode	
version  Configuration control  via dataset  Yes  Display  Screen diagonal [cm]  Control elements  Number of keys  6  Mode selector switch  1  Supply voltage  Type of supply voltage  permissible range, lower limit (DC)  permissible range, upper limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Yes  Nes  Yes  Yes  Simply  Yes  Simply  Simpl	Engineering with	
via dataset  Pisplay  Screen diagonal [cm] 6.1 cm  Control elements  Number of keys 6 Mode selector switch 1  Supply voltage  Type of supply voltage  permissible range, lower limit (DC) permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Yes  6.1 cm  6.2 cm  6.2 cm  6.3 cm  6.4 cm  6.5 cm  6.8 cm  6.8 cm  6.9 cm  6.0 cm	•	V16 (FW V2.8) / V15 (FW V2.5) or higher
Screen diagonal [cm] 6.1 cm  Control elements  Number of keys 6  Mode selector switch 1  Supply voltage  Type of supply voltage 24 V DC permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V  Reverse polarity protection Yes  Mains buffering  Mains/voltage failure stored energy time 5 ms Repeat rate, min. 1/s	Configuration control	
Screen diagonal [cm]  Control elements  Number of keys  Mode selector switch  Supply voltage  Type of supply voltage  24 V DC  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  6.1 cm  6.1 cm  6.2 cm  6.3 cm  6.4 cm  6.5 cm  6.8 cm  6.9 cm  6.9 cm  6.1 cm  6.9 cm  6.1 cm  6.1 cm  6.1 cm  6.1 cm  6.1 cm  6.2 cm  6.3 cm  6.3 cm  6.4 cm  6.5 cm  6.5 cm  6.7 cm  6.8 cm  6.8 cm  6.9 cm  6.1 cm  6.1 cm  6.1 cm  6.2 cm  6.3 cm  6.3 cm  6.4 cm  6.5 cm  6.7 cm  6.7 cm  6.8 cm  6.8 cm  6.9 cm  6.9 cm  6.9 cm  6.9 cm  6.1 cm  6.1 cm  6.1 cm  6.2 cm  6.3 cm  6.3 cm  6.4 cm  6.5 cm  6.7 cm  6.7 cm  6.8 cm  6.8 cm  6.8 cm  6.8 cm  6.9 cm  6.9 cm  6.1 cm  6.1 cm  6.1 cm  6.2 cm  6.3 cm  6.3 cm  6.3 cm  6.4 cm  6.4 cm  6.5 cm  6.7 cm  6.7 cm  6.8 cm  6.8 cm  6.8 cm  6.8 cm  6.9 cm  6.1 cm  6.1 cm  6.1 cm  6.2 cm  6.3 cm  6.3 cm  6.3 cm  6.3 cm  6.4 cm  6.8 cm  6.9 cm  6.0	via dataset	Yes
Number of keys 6 Mode selector switch 1 Supply voltage Type of supply voltage 24 V DC permissible range, lower limit (DC) permissible range, upper limit (DC) Reverse polarity protection Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  6  6  Mode selector switch 1  24 V DC  28.8 V  79.2 V  28.8 V  8  8  8  9  1  1  1  1  1  1  1  1  1  1  1  1	Display	
Number of keys  Mode selector switch  1  Supply voltage  Type of supply voltage  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  6  6  Mode selector switch  1  24 V DC  19.2 V  28.8 V  Reverse polarity protection  Yes  Mains buffering  Mains buffering  Repeat rate, min.  1/s	Screen diagonal [cm]	6.1 cm
Mode selector switch  Supply voltage  Type of supply voltage  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Neepeat rate, min.	Control elements	
Type of supply voltage  24 V DC  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Page 24 V DC  19.2 V  28.8 V  28.8 V  7 S S S S S S S S S S S S S S S S S S	Number of keys	6
Type of supply voltage  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  24 V DC  19.2 V  28.8 V  7es  5 ms  1/s	Mode selector switch	1
permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  1/s	Supply voltage	
permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  28.8 V  Yes  5 ms 1/s	Type of supply voltage	24 V DC
Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Yes  5 ms 1/s	permissible range, lower limit (DC)	19.2 V
Mains buffering  ■ Mains/voltage failure stored energy time  ■ Repeat rate, min.  5 ms  1/s	permissible range, upper limit (DC)	28.8 V
<ul> <li>Mains/voltage failure stored energy time</li> <li>Repeat rate, min.</li> <li>5 ms</li> <li>1/s</li> </ul>	Reverse polarity protection	Yes
• Repeat rate, min. 1/s	Mains buffering	
	<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
	Repeat rate, min.	1/s
nput current	Input current	
Current consumption (rated value) 1.7 A	Current consumption (rated value)	1.7 A
Current consumption, max. 2 A	Current consumption, max.	2 A
Inrush current, max. 2.7 A; Rated value	Inrush current, max.	2.7 A; Rated value
1 <sup>2</sup> t 0.02 A <sup>2</sup> ·s	l²t	0.02 A <sup>2</sup> ·s
Power	Power	
Infeed power to the backplane bus 12 W	Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced) 35 W	Power consumption from the backplane bus (balanced)	35 W
Power loss	Power loss	
Power loss, typ. 29 W	Power loss, typ.	29 W
Memory	Memory	

Number of slots for SIMATIC memory card	1
	Yes
SIMATIC memory card required	tes
Work memory	G Mhyto
• integrated (for program)	6 Mbyte
• integrated (for data)	20 Mbyte
<ul> <li>integrated (for CPU function library of CPU Runtime)</li> </ul>	50 Mbyte; Note: The "CPU function library of the CPU" are C/C++ blocks for the user program that were created using the SIMATIC ODK 1500S or Target 1500S.
Working memory for additional functions	
<ul> <li>Integrated (for C/C++ Runtime application)</li> </ul>	512 Mbyte
Load memory	
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte; The memory card must have at least 2 GB of space on it
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	1 ns
for word operations, typ.	2 ns
for fixed point arithmetic, typ.	2 ns
for floating point arithmetic, typ.	6 ns
CPU-blocks	V 110
	12 000: Blocks (OR ER EC DR) and UDTs
Number of elements (total)  DB	12 000; Blocks (OB, FB, FC, DB) and UDTs
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	16 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	To Mbyte, 1 of 226 With absolute dedicating, the max. 6/26 to 0+16
Number range	0 65 535
• Size, max.	1 Mbyte
FC	1 IVIDYTE
Number range	0 65 535
_	
• Size, max.	1 Mbyte
• Size, max.	1 Mbyte
	•
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With Failsafe, two RTGs with one "Cyclic interrupt OB" or one "Free cycle OB" (F-OB) each are possible
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	3
Number of technology synchronous alarm OBs	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
<ul><li>Number</li></ul>	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	· · · · · · · · · · · · · · · · · · ·
— adjustable	Yes
S7 times	

Number	2 048
Retentivity	20.0
— adjustable	Yes
IEC timer	100
Number	Any (only limited by the main memory)
Retentivity	Any (only limited by the main memory)
— adjustable	Yes
	i es
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags), max.	20 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes
Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	10 00 1, max. namber of modules / submodules
	32 khyte: All inputs are in the process image
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
— Outputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time     Deviation per day, may	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	40
• Number	16
Clock synchronization	

<ul><li>supported</li></ul>	Yes
● to DP, master	Yes
<ul><li>in AS, master</li></ul>	Yes
• in AS, slave	Yes
<ul> <li>on Ethernet via NTP</li> </ul>	Yes
Interfaces	
Number of PROFINET interfaces	3
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
	Voc. V1
• RJ 45 (Ethernet)	Yes; X1
Number of ports	
integrated switch	Yes
Protocols	V 10.4
IP protocol	Yes; IPv4
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
PROFINET IO Device	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
<ul> <li>Direct data exchange</li> </ul>	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes
Prioritized startup	Yes; Max. 32 PROFINET devices
Number of connectable IO Devices, max.	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Of which IO devices with IRT, max.</li> </ul>	64
Number of connectable IO Devices for RT,	512
max.	
— of which in line, max.	512
<ul> <li>Number of IO Devices that can be</li> </ul>	8; in total across all interfaces
simultaneously activated/deactivated, max.	
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	•
— for send cycle of 125 μs	125 µs
— for send cycle of 187.5 μs	187.5 μs
— for send cycle of 250 μs	250 µs to 4 ms
— for send cycle of 200 μs	500 µs to 8 ms
— for send cycle of 500 μs  — for send cycle of 1 ms	1 ms to 16 ms
-	2 ms to 32 ms
— for send cycle of 2 ms	
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	

— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes; Minimum send cycle of 250 µs
— PROFlenergy	Yes; per user program
— Shared device	Yes
Number of IO Controllers with shared device,	4
max.	7
<ul> <li>Asset management record</li> </ul>	Yes; per user program
2. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X2
<ul> <li>Number of ports</li> </ul>	1
• integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
Direct data exchange	Yes
— IRT	No
— PROFlenergy	Yes
Prioritized startup	No
Number of connectable IO Devices, max.	128; In total, up to 1 000 distributed I/O devices can be connected via
	AS-i, PROFIBUS or PROFINET
<ul> <li>Number of connectable IO Devices for RT,</li> </ul>	128
max.	
— of which in line, max.	128
Number of IO Devices that can be	8; in total across all interfaces
simultaneously activated/deactivated, max.	0
Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	, ,
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
<ul> <li>Isochronous mode</li> </ul>	No
— IRT	No
— PROFlenergy	Yes
— Prioritized startup	No
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device,</li> </ul>	4
max.	
Asset management record	Yes; per user program
3. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X3
<ul> <li>Number of ports</li> </ul>	1; C/C++ Runtime can also be reached via this port
integrated switch	No
Protocols	
• IP protocol	Yes; IPv4

<ul> <li>PROFINET IO Controller</li> </ul>	No
<ul> <li>PROFINET IO Device</li> </ul>	No
<ul> <li>SIMATIC communication</li> </ul>	Yes
<ul> <li>Open IE communication</li> </ul>	Yes
Web server	Yes
PROFIBUS DP master	
<ul> <li>Number of connections, max.</li> </ul>	48; for the integrated PROFIBUS DP interface
<ul> <li>Number of DP slaves, max.</li> </ul>	125; In total, up to 1 000 distributed I/O devices can be connected via
	AS-i, PROFIBUS or PROFINET
Services	
<ul> <li>PG/OP communication</li> </ul>	Yes
— Equidistance	Yes
<ul> <li>Isochronous mode</li> </ul>	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
4. Interface	
Interface types	
• RS 485	Yes; X4
<ul> <li>Number of ports</li> </ul>	1
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
SIMATIC communication	Yes
Interface types	
RJ 45 (Ethernet)	Yes
• 100 Mbps	
• 1000 Mbps	Yes; Only possible at the X3 interface of the CPU 1518
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
RS 485	
Transmission rate, max.	12 Mbit/s
Transmission rate, max.  Protocols	12 Mbit/s
Transmission rate, max.  Protocols  Number of connections	
Transmission rate, max.  Protocols	12 Mbit/s  384; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Transmission rate, max.</li> <li>Protocols</li> <li>Number of connections</li> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> </ul>	
<ul> <li>Transmission rate, max.</li> <li>Protocols</li> <li>Number of connections</li> <li>Number of connections, max.</li> </ul>	384; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Transmission rate, max.</li> <li>Protocols</li> <li>Number of connections</li> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> </ul>	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via
<ul> <li>Transmission rate, max.</li> <li>Protocols</li> <li>Number of connections</li> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> </ul>	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320
<ul> <li>Transmission rate, max.</li> <li>Protocols</li> <li>Number of connections</li> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> </ul> Redundancy mode	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS
Transmission rate, max.  Protocols  Number of connections  Number of connections, max.  Number of connections reserved for ES/HMI/web  Number of connections via integrated interfaces  Number of S7 routing paths  Redundancy mode  H-Sync forwarding	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via
Transmission rate, max.  Protocols  Number of connections  Number of connections, max.  Number of connections reserved for ES/HMI/web  Number of connections via integrated interfaces  Number of S7 routing paths  Redundancy mode  H-Sync forwarding  Media redundancy	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS  Yes
Transmission rate, max.  Protocols  Number of connections  Number of connections, max.  Number of connections reserved for ES/HMI/web  Number of connections via integrated interfaces  Number of S7 routing paths  Redundancy mode  H-Sync forwarding	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS  Yes  Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP
<ul> <li>Transmission rate, max.</li> <li>Protocols</li> <li>Number of connections</li> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> <li>Redundancy mode</li> <li>H-Sync forwarding</li> <li>Media redundancy</li> <li>MRP</li> </ul>	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS  Yes  Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50
Transmission rate, max.  Protocols  Number of connections  Number of connections, max.  Number of connections reserved for ES/HMI/web  Number of connections via integrated interfaces  Number of S7 routing paths  Redundancy mode  H-Sync forwarding  Media redundancy  MRP  MRPD	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS  Yes  Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT
Transmission rate, max.  Protocols  Number of connections  Number of connections, max.  Number of connections reserved for ES/HMI/web  Number of connections via integrated interfaces  Number of S7 routing paths  Redundancy mode  H-Sync forwarding  Media redundancy  MRP  MRPD  Switchover time on line break, typ.	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS  Yes  Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD
<ul> <li>Transmission rate, max.</li> <li>Protocols</li> <li>Number of connections         <ul> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> </ul> </li> <li>Redundancy mode         <ul> <li>H-Sync forwarding</li> </ul> </li> <li>Media redundancy         <ul> <li>MRP</li> <li>MRPD</li> <li>Switchover time on line break, typ.</li> <li>Number of stations in the ring, max.</li> </ul> </li> </ul>	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS  Yes  Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT
Transmission rate, max.  Protocols  Number of connections  Number of connections, max.  Number of connections reserved for ES/HMI/web  Number of connections via integrated interfaces  Number of S7 routing paths  Redundancy mode  H-Sync forwarding  Media redundancy  MRP  MRPD  Switchover time on line break, typ.  Number of stations in the ring, max.  SIMATIC communication	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS  Yes  Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50
<ul> <li>Transmission rate, max.</li> <li>Protocols</li> <li>Number of connections</li> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> <li>Redundancy mode</li> <li>H-Sync forwarding</li> <li>Media redundancy</li> <li>MRP</li> <li>MRPD</li> <li>Switchover time on line break, typ.</li> <li>Number of stations in the ring, max.</li> <li>SIMATIC communication</li> <li>S7 routing</li> </ul>	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS  Yes  Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes
<ul> <li>Transmission rate, max.</li> <li>Protocols</li> <li>Number of connections</li> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> <li>Redundancy mode</li> <li>H-Sync forwarding</li> <li>Media redundancy</li> <li>MRP</li> <li>MRPD</li> <li>Switchover time on line break, typ.</li> <li>Number of stations in the ring, max.</li> <li>SIMATIC communication</li> <li>S7 routing</li> <li>Data record routing</li> </ul>	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS  Yes  Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes
<ul> <li>Transmission rate, max.</li> <li>Protocols</li> <li>Number of connections</li> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> <li>Redundancy mode</li> <li>H-Sync forwarding</li> <li>Media redundancy</li> <li>MRP</li> <li>MRPD</li> <li>Switchover time on line break, typ.</li> <li>Number of stations in the ring, max.</li> <li>SIMATIC communication</li> <li>S7 routing</li> <li>Data record routing</li> <li>S7 communication, as server</li> </ul>	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS  Yes  Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes Yes
<ul> <li>Transmission rate, max.</li> <li>Protocols</li> <li>Number of connections</li> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> <li>Redundancy mode</li> <li>H-Sync forwarding</li> <li>Media redundancy</li> <li>MRP</li> <li>MRPD</li> <li>Switchover time on line break, typ.</li> <li>Number of stations in the ring, max.</li> <li>SIMATIC communication</li> <li>\$7 routing</li> <li>Data record routing</li> <li>\$7 communication, as server</li> <li>\$7 communication, as client</li> </ul>	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS  Yes  Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes Yes Yes Yes
<ul> <li>Transmission rate, max.</li> <li>Protocols</li> <li>Number of connections</li> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> <li>Redundancy mode</li> <li>H-Sync forwarding</li> <li>Media redundancy</li> <li>MRP</li> <li>MRPD</li> <li>Switchover time on line break, typ.</li> <li>Number of stations in the ring, max.</li> <li>SIMATIC communication</li> <li>S7 routing</li> <li>Data record routing</li> <li>S7 communication, as server</li> <li>S7 communication, as client</li> <li>User data per job, max.</li> </ul>	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS  Yes  Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes Yes
<ul> <li>Transmission rate, max.</li> <li>Protocols</li> <li>Number of connections</li> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> <li>Redundancy mode</li> <li>H-Sync forwarding</li> <li>Media redundancy</li> <li>MRP</li> <li>MRPD</li> <li>Switchover time on line break, typ.</li> <li>Number of stations in the ring, max.</li> <li>SIMATIC communication</li> <li>S7 routing</li> <li>Data record routing</li> <li>S7 communication, as server</li> <li>S7 communication, as client</li> <li>User data per job, max.</li> <li>Open IE communication</li> </ul>	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS  Yes  Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes Yes Yes Yes Yes Yes Yes See online help (S7 communication, user data size)
<ul> <li>Transmission rate, max.</li> <li>Protocols</li> <li>Number of connections</li> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> <li>Redundancy mode</li> <li>H-Sync forwarding</li> <li>Media redundancy</li> <li>MRP</li> <li>MRPD</li> <li>Switchover time on line break, typ.</li> <li>Number of stations in the ring, max.</li> <li>SIMATIC communication</li> <li>S7 routing</li> <li>Data record routing</li> <li>S7 communication, as server</li> <li>S7 communication, as client</li> <li>User data per job, max.</li> <li>Open IE communication</li> <li>TCP/IP</li> </ul>	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS  Yes  Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes Yes Yes Yes See online help (S7 communication, user data size)
<ul> <li>Transmission rate, max.</li> <li>Protocols</li> <li>Number of connections</li> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> <li>Redundancy mode</li> <li>H-Sync forwarding</li> <li>Media redundancy</li> <li>MRP</li> <li>MRPD</li> <li>Switchover time on line break, typ.</li> <li>Number of stations in the ring, max.</li> <li>SIMATIC communication</li> <li>\$7 routing</li> <li>Data record routing</li> <li>\$7 communication, as server</li> <li>\$7 communication, as client</li> <li>User data per job, max.</li> <li>Open IE communication</li> <li>TCP/IP</li> <li>Data length, max.</li> </ul>	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS  Yes  Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes Yes Yes Yes See online help (S7 communication, user data size)  Yes 64 kbyte
<ul> <li>Transmission rate, max.</li> <li>Protocols</li> <li>Number of connections</li> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> <li>Redundancy mode</li> <li>H-Sync forwarding</li> <li>Media redundancy</li> <li>MRP</li> <li>MRPD</li> <li>Switchover time on line break, typ.</li> <li>Number of stations in the ring, max.</li> <li>SIMATIC communication</li> <li>\$7 routing</li> <li>Data record routing</li> <li>\$7 communication, as server</li> <li>\$7 communication, as client</li> <li>User data per job, max.</li> <li>Open IE communication</li> <li>TCP/IP</li> <li>Data length, max.</li> <li>several passive connections per port,</li> </ul>	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS  Yes  Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes Yes Yes Yes See online help (S7 communication, user data size)
<ul> <li>Transmission rate, max.</li> <li>Protocols</li> <li>Number of connections</li> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> <li>Redundancy mode</li> <li>H-Sync forwarding</li> <li>Media redundancy</li> <li>MRP</li> <li>MRPD</li> <li>Switchover time on line break, typ.</li> <li>Number of stations in the ring, max.</li> <li>SIMATIC communication</li> <li>S7 routing</li> <li>Data record routing</li> <li>S7 communication, as server</li> <li>S7 communication, as client</li> <li>User data per job, max.</li> <li>Open IE communication</li> <li>TCP/IP</li> <li>Data length, max.</li> <li>several passive connections per port, supported</li> </ul>	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS  Yes  Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes Yes Yes See online help (S7 communication, user data size)  Yes 64 kbyte Yes
<ul> <li>Transmission rate, max.</li> <li>Protocols</li> <li>Number of connections</li> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> <li>Redundancy mode</li> <li>H-Sync forwarding</li> <li>Media redundancy</li> <li>MRP</li> <li>MRPD</li> <li>Switchover time on line break, typ.</li> <li>Number of stations in the ring, max.</li> <li>SIMATIC communication</li> <li>\$7 routing</li> <li>Data record routing</li> <li>\$7 communication, as server</li> <li>\$7 communication, as client</li> <li>User data per job, max.</li> <li>Open IE communication</li> <li>TCP/IP</li> <li>Data length, max.</li> <li>several passive connections per port,</li> </ul>	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS  Yes  Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes Yes Yes Yes See online help (S7 communication, user data size)  Yes 64 kbyte

• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
<ul><li>UDP multicast</li></ul>	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes
OPC UA Client	Yes
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul> <li>Number of connections, max.</li> </ul>	40
<ul> <li>Number of nodes of the client interfaces, max.</li> </ul>	5 000
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> </ul>	300
<ul> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
<ul> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
<ul> <li>Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_M max.</li> </ul>	1
<ul> <li>Number of simultaneous calls of the client instructions</li> <li>OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max.</li> </ul>	5
Number of registerable nodes, max.	5 000
Number of registerable method calls of OPC_UA_MethodCall, max.	100
<ul> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul><li>User authentication</li></ul>	"anonymous" or by user name & password
<ul><li>— Number of sessions, max.</li></ul>	64
<ul> <li>Number of accessible variables, max.</li> </ul>	200 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	50 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20
<ul><li>— Sampling interval, min.</li></ul>	10 ms
— Publishing interval, min.	10 ms
<ul> <li>Number of server methods, max.</li> </ul>	100
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of monitored items, max.</li> </ul>	10 000; for 1 s sampling interval and 1 s send interval
<ul> <li>Number of server interfaces, max.</li> </ul>	10
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	30 000
Further protocols	
• MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
•	

7 message functions  Number of login stations for message functions, max.	32
Program alarms	Yes
	10 000; Program messages are generated by the "Program Alarm"
Number of configurable program messages, max.	block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
Number of program alarms	4 000
Number of alarms for system diagnostics	1 000
<ul> <li>Number of alarms for motion technology objects</li> </ul>	160
est commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	20
Status/control	
Status/control variable	Yes
<ul> <li>Variables</li> </ul>	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe),
	times, counters
<ul> <li>Number of variables, max.</li> </ul>	
<ul><li>of which status variables, max.</li></ul>	200; per job
— of which control variables, max.	200; per job
Forcing	
<ul> <li>Forcing, variables</li> </ul>	peripheral inputs/outputs (without fail-safe)
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	3 200
— of which powerfail-proof	1 000
Traces	
Number of configurable Traces	8; Up to 512 KB of data per trace are possible
nterrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of
Alternation of quality Matter On 1	the PLC program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	15 360
Required Motion Control resources	
— per speed-controlled axis	40
	80
— per positioning axis	
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	140
Number of positioning axes at motion control cycle of 8 ms (typical value)	192
Controller	
<ul><li>PID_Compact</li></ul>	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves

PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	100, 110 controller with integrated optimization for comperatore
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode  • Performance level according to ISO 13849-1	DLo
SIL acc. to IEC 61508	PLe SIL 3
Probability of failure (for service life of 20 years and repa	
Low demand mode: PFDavg in accordance	< 2.00E-05
with SIL3	2.00L-03
<ul> <li>High demand/continuous mode: PFH in accordance with SIL3</li> </ul>	< 1.00E-09
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	0 °C
• horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
<ul> <li>vertical installation, min.</li> </ul>	0 °C
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	display is switched oil
min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	70 0
Installation altitude above sea level, max.	3 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Configuration	5 500 m, restrictions for installation districted 2 500 m, see manual
Programming language	
Programming language  — LAD	Voc. incl. faileafo
	Yes; incl. failsafe
— FBD — STL	Yes; incl. failsafe Yes
— SCL	Yes
— GRAPH	Yes
— GRAPH  Know-how protection	res
·	Voc
User program protection/password protection	Yes
Copy protection     Plack protection	Yes
Block protection  Access protection	Yes
Access protection  • Password for display	Yes
<ul><li>Protection level: Write protection</li><li>Protection level: Read/write protection</li></ul>	Yes; Specific write protection both for Standard and for Failsafe Yes
Protection level: Read/write protection     Protection level: Complete protection	Yes
	163
Cycle time monitoring  • lower limit	adjustable minimum cycle time
upper limit	adjustable maximum cycle time adjustable maximum cycle time
Open Development interfaces	adjustable maximum cycle time
Size of ODK SO file, max.	9.8 Mbyte
	O.O Millyto
Dimensions	17E mm
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	0.447
Weight, approx.	2 117 g
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