SIEMENS

Data sheet

6ES7516-3AN02-0AB0



SIMATIC S7-1500, CPU 1516-3 PN/DP, central processing unit with 1 MB work memory for program and 5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 10 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1516-3 PN/DP
HW functional status	FS01
Firmware version	V2.9
Product function	
• I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 375 μs (distributed) and 1 ms (central)
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V17 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7516-3AN01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.85 A
Current consumption, max.	1.1 A
Inrush current, max.	2.4 A; Rated value
l²t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.7 W
Power loss	
Power loss, typ.	7 W
Memory	

Number of plate for CIMATIC memory cord	
Number of slots for SIMATIC memory card	1 Yes
SIMATIC memory card required	res
Work memory	1 Mhyto
• integrated (for program)	1 Mbyte
• integrated (for data)	5 Mbyte
Load memory	22 Chyto
Plug-in (SIMATIC Memory Card), max. Peakur	32 Gbyte
Backup	Von
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
ОВ	
• Size, max.	1 Mbyte
 Number of free cycle OBs 	100
Number of time alarm OBs	20
 Number of delay alarm OBs 	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 µs
 Number of process alarm OBs 	50
Number of DPV1 alarm OBs	3
 Number of isochronous mode OBs 	3
 Number of technology synchronous alarm OBs 	2
Number of startup OBs	100
 Number of asynchronous error OBs 	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	2010
— adjustable	Yes
IEC counter	100
Number	Any (only limited by the main memory)
Retentivity	Any (only infliced by the main memory)
-	Yes
— adjustable	163
S7 times • Number	2.048
₹ INUITIDEI	2 048
Potontivity	
Retentivity	Von
— adjustable	Yes
	Yes Any (only limited by the main memory)

Retentivity	
— adjustable	Yes
Data areas and their retentivity	163
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB
Extended retentive data area (incl. timers, counters, flags), max.	5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	o, o dook memory bit, grouped into one dook memory byte
Retentivity adjustable	Yes
Retentivity preset	No
Local data	110
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	of Rayle, max. To Na per blook
	9.100; may number of modules / submodules
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	22 khyto: All inpute are in the process image
• Inputs	32 kbyte; All inputs are in the process image
Outputs Par integrated IO subsystem	32 kbyte; All outputs are in the process image
per integrated IO subsystem	9 khyda
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	00
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
integrated	2
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes

Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
• integrated switch	Yes
Protocols	100
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
Prioritized startup	Yes; Max. 32 PROFINET devices
Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Of which IO devices with IRT, max. 	64
 Number of connectable IO Devices for RT, max. 	256
— of which in line, max.	256
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	<u> </u>
— for send cycle of 250 µs	250 μs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
 With IRT and parameterization of "odd" send 	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625
cycles	μs 3 875 μs)
Update time for RT	050 to 400
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 µs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services PG/OP communication	Voe
— PG/OP communication	Yes
— Isochronous mode — IRT	No Vos
— IRT — PROFlenergy	Yes
— FROFIEIRIUV	Yes; per user program
	Voc
Shared device Number of IO Controllers with shared device,	Yes 4

 activation/deactivation of I-devices 	Yes; per user program
Asset management record	Yes; per user program
2. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X2
 Number of ports 	1
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
 PROFINET IO Controller 	Yes
PROFINET IO Device	Yes
 SIMATIC communication 	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	N/
— PG/OP communication	Yes
— Isochronous mode	No
Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
 Number of connectable IO Devices, max. 	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Number of connectable IO Devices for RT, max. 	32
— of which in line, max.	32
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
 Number of IO Controllers with shared device, 	4
max.	Voc. nor upor program
activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
3. Interface	
Interface types	Voc. V2
RS 485 Number of ports	Yes; X3
Number of ports Protocols	1
PROFIBUS DP master	Yes
PROFIBUS DP master PROFIBUS DP slave	No
SIMATIC communication	Yes
PROFIBUS DP master	100
Number of connections, max.	48; for the integrated PROFIBUS DP interface
 Number of DP slaves, max. 	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET

Services	
— PG/OP communication	Yes
— Equidistance	Yes
— Isochronous mode	Yes
 Activation/deactivation of DP slaves 	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
RS 485	165
Transmission rate, max.	12 Mbit/s
·	12 IVIDIUS
Protocols	
Number of connections	
 Number of connections, max. 	256; via integrated interfaces of the CPU and connected CPs / CMs
Number of connections reserved for ES/HMI/web	10
 Number of connections via integrated interfaces 	128
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
 Media redundancy 	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
 MRP interconnection, supported 	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
 Number of stations in the ring, max. 	50
SIMATIC communication	
● PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
	Yes; encryption with TLS V1.3 pre-selected Yes
PG/OP communicationS7 routing	
PG/OP communicationS7 routingData record routing	Yes
 PG/OP communication S7 routing Data record routing S7 communication, as server 	Yes Yes
 PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client 	Yes Yes Yes Yes
 PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. 	Yes Yes Yes
 PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication	Yes Yes Yes Yes Yes See online help (S7 communication, user data size)
PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP	Yes Yes Yes Yes Yes See online help (S7 communication, user data size) Yes
PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max.	Yes Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte
PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP	Yes Yes Yes Yes Yes See online help (S7 communication, user data size) Yes
PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported	Yes Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte
PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. Several passive connections per port, supported ISO-on-TCP (RFC1006)	Yes Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes
PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. — several passive connections per port, supported ISO-on-TCP (RFC1006) — Data length, max.	Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte
PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max.	Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes
PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max.	Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast
PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. Several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP UDP multicast	Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits
 PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast DHCP 	Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes
 PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast DHCP DNS 	Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes
 PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP 	Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes
 PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP DCP 	Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes
 PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP DCP LLDP 	Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes Yes
 PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP DCP LLDP Encryption 	Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes
 PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP DCP LLDP Encryption Web server	Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP DCP LLDP Encryption Web server HTTP 	Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP DCP LLDP Encryption Web server HTTP HTTPS 	Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP DCP LLDP Encryption Web server HTTP 	Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP DCP LLDP Encryption Web server HTTP HTTPS OPC UA Runtime license required 	Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 PG/OP communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. UDP multicast DHCP DNS SNMP DCP LLDP Encryption Web server HTTP HTTPS OPC UA	Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; Max. 5 multicast circuits Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye

 Security policies 	Available security policies: None, Basic128Rsa15, Basic256Rsa15,
Lloor authoritisation	Basic256Sha256
— User authentication	"anonymous" or by user name & password
Number of connections, max.	10
Number of nodes of the client interfaces, max. Number of elements for one call of	2 000 300
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.	300
 Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
 Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_M max. 	1
Number of simultaneous calls of the client instructions ORC LIA Read int ORC LIA Write list and	5
OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max.	
Number of registerable nodes, max.	5 000
 Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
 User authentication 	"anonymous" or by user name & password
 — GDS support (certificate management) 	Yes
Number of sessions, max.	48
 Number of accessible variables, max. 	100 000
 Number of registerable nodes, max. 	20 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
Number of server methods, max.	50
Number of inputs/outputs per server method,	20
max.	
 Number of monitored items, max. 	2 000; for 1 s sampling interval and 1 s send interval
 Number of server interfaces, max. 	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 Number of nodes for user-defined server interfaces, max. 	5 000
 Alarms and Conditions 	Yes
 Number of program alarms 	200
 Number of alarms for system diagnostics 	100
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm"
	block, ProDiag or GRAPH 5 000
Number of loadable program messages in RUN, max.	3 000
Number of simultaneously active program alarms	1 000
Number of program alarms Number of playing for protein diagraphics.	1 000
Number of alarms for system diagnostics Number of plarms for motion technology abjects.	200
Number of alarms for motion technology objects	160

est commissioning functions	Voca Parallel anline access possible for up to 0 anning spine and
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No •
Number of breakpoints	8
Status/control	V
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	000
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	V
• Forcing	Yes
Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	3 200
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
nterrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
 Connection display LINK TX/RX 	Yes
upported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of
Number of available Motion Control resources for	the PLC program; selection guide via the TIA Selection Tool 2 400
technology objects	
 Required Motion Control resources 	
 per speed-controlled axis 	40
per positioning axis	80
per synchronous axis	160
 per external encoder 	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	7
Number of positioning axes at motion control cycle of 8 ms (typical value)	14
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
mbient conditions	
Ambient temperature during operation	-25 °C; No condensation
 horizontal installation min 	20 0, 110 condensation
horizontal installation, min.horizontal installation, max.	
	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, to display is switched off -25 °C; No condensation

	display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
 Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Configuration	
Programming	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
 protection of confidential configuration data 	Yes
 Password for display 	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
Protection level: Complete protection	Yes
Cycle time monitoring	
 lower limit 	adjustable minimum cycle time
upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	845 g
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