## **SIEMENS**

## **Data sheet**

## 6ES7515-2AM02-0AB0



SIMATIC S7-1500, CPU 1515-2 PN, central processing unit with 500 KB work memory for program and 3 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 30 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1515-2 PN
HW functional status	FS01
Firmware version	V2.9
Product function	
I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 500 μs (distributed) and 1 ms (central)
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V17 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7515-2AM01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
<ul> <li>Repeat rate, min.</li> </ul>	1/s
Input current	
Current consumption (rated value)	0.8 A
Current consumption, max.	1.1 A
Inrush current, max.	2.4 A; Rated value
I <sup>2</sup> t	0.02 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.2 W
Power loss	
Power loss, typ.	6.3 W
Memory	

Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	165
• integrated (for program)	500 kbyte
• integrated (for data)	3 Mbyte
Load memory	3 Mibyte
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	32 Gbyte
maintenance-free	Yes
	163
CPU processing times	20.75
for bit operations, typ.	30 ns
for word operations, typ.	36 ns
for fixed point arithmetic, typ.	48 ns
for floating point arithmetic, typ.	192 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	3 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	500 kbyte
FC	,
Number range	0 65 535
• Size, max.	500 kbyte
OB	,
• Size, max.	500 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 µs
Number of process alarm OBs	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	2
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24
Counters, timers and their retentivity	
S7 counter	
Or obuiltor	
Number	2 0/18
Number     Retantivity	2 048
Retentivity	
Retentivity — adjustable	2 048 Yes
Retentivity — adjustable IEC counter	Yes
Retentivity — adjustable  IEC counter  • Number	
Retentivity — adjustable  IEC counter  • Number  Retentivity	Yes  Any (only limited by the main memory)
Retentivity — adjustable  IEC counter  • Number  Retentivity — adjustable	Yes
Retentivity — adjustable  IEC counter  • Number  Retentivity — adjustable  S7 times	Yes  Any (only limited by the main memory)  Yes
Retentivity — adjustable  IEC counter  • Number  Retentivity — adjustable  S7 times • Number	Yes  Any (only limited by the main memory)
Retentivity — adjustable  IEC counter • Number Retentivity — adjustable  S7 times • Number Retentivity	Yes  Any (only limited by the main memory)  Yes  2 048
Retentivity — adjustable  IEC counter • Number Retentivity — adjustable  S7 times • Number Retentivity — adjustable	Yes  Any (only limited by the main memory)  Yes
Retentivity — adjustable  IEC counter • Number Retentivity — adjustable  S7 times • Number Retentivity	Yes  Any (only limited by the main memory)  Yes  2 048

Retentivity	
— adjustable	Yes
Pata areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers counters, DBs, and technology data (axes): 472 KB
Extended retentive data area (incl. timers, counters, flags), max.	3 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
ddress area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	yes, r outpate at a firth o provided integral
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
lardware configuration	<u></u>
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration
Number of distributed to systems	of distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can
D	be inserted in total
Rack Madulas par rack racy	20. CDLL 1. 24 modulos
Modules per rack, max.      Number of lines, max.	32; CPU + 31 modules
Number of lines, max.  PAR CM	1
PtP CM	the number of connectable DID OM- is suit 11. If the III.
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
ime of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
	Yes
<ul><li>supported</li></ul>	
<ul><li>supported</li><li>in AS, master</li></ul>	Yes
• •	Yes Yes
• in AS, master	

1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
•	
• integrated switch	Yes
Protocols	Vee IDv4
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
<ul><li>— Isochronous mode</li></ul>	Yes
<ul> <li>Direct data exchange</li> </ul>	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
<ul> <li>Number of connectable IO Devices for RT,</li> </ul>	256
max.	
— of which in line, max.	256
<ul> <li>Number of IO Devices that can be</li> </ul>	8; in total across all interfaces
simultaneously activated/deactivated, max.	
Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 $\mu s$ of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu s:$ 375 $\mu s,$ 625 $\mu s \dots$ 3 875 $\mu s)$
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device,</li> </ul>	4
max.	
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
<ul> <li>Asset management record</li> </ul>	Yes; per user program
2. Interface	

Interface types	
Interface types	Voc. V2
• RJ 45 (Ethernet)	Yes; X2
Number of ports	1
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
PROFINET IO Device	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
Isochronous mode	No
— Direct data exchange	No No
— IRT	No Year not upon magnetic
— PROFlenergy	Yes; per user program
— Prioritized startup	No
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	32
— of which in line, max.	32
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	quantity of configurou accident
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	1 110 10 0 12 110
Services	
— PG/OP communication	Yes
Isochronous mode	No
— IRT	
	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
<ul> <li>Asset management record</li> </ul>	Yes; per user program
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
3	
<ul> <li>Autocrossing</li> </ul>	Yes
Autocrossing     Industrial Ethernet status LED	Yes Yes
Industrial Ethernet status LED	Yes
Industrial Ethernet status LED  Protocols	
Industrial Ethernet status LED  Protocols  Number of connections	Yes
<ul> <li>Industrial Ethernet status LED</li> <li>Protocols</li> <li>Number of connections</li> <li>Number of connections, max.</li> </ul>	Yes  192; via integrated interfaces of the CPU and connected CPs / CMs
Industrial Ethernet status LED  Protocols  Number of connections      Number of connections, max.      Number of connections reserved for ES/HMI/web	Yes  192; via integrated interfaces of the CPU and connected CPs / CMs 10
<ul> <li>Industrial Ethernet status LED</li> <li>Protocols</li> <li>Number of connections</li> <li>Number of connections, max.</li> </ul>	Yes  192; via integrated interfaces of the CPU and connected CPs / CMs
Industrial Ethernet status LED  Protocols  Number of connections      Number of connections, max.      Number of connections reserved for ES/HMI/web	Yes  192; via integrated interfaces of the CPU and connected CPs / CMs 10
Industrial Ethernet status LED  Protocols  Number of connections      Number of connections, max.      Number of connections reserved for ES/HMI/web      Number of connections via integrated interfaces	Yes  192; via integrated interfaces of the CPU and connected CPs / CMs 10 108
Industrial Ethernet status LED  Protocols  Number of connections      Number of connections, max.      Number of connections reserved for ES/HMI/web      Number of connections via integrated interfaces      Number of S7 routing paths	Yes  192; via integrated interfaces of the CPU and connected CPs / CMs 10 108

Madia raduradanas	
Media redundancy	anh using diet interface (V4)
— Media redundancy — MRP	only via 1st interface (X1)  Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP  Manager; MRP Client
MDD interconnection, curported	•
MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	Vacuaramentian with TLC V/4 2 mrs calcuted
PG/OP communication     S7 routing	Yes; encryption with TLS V1.3 pre-selected Yes
• S7 routing	
S7 communication, as server     S7 communication, as client.	Yes Yes
S7 communication, as client     Hear data per job, may	
User data per job, max.  Ones IF communication.	See online help (S7 communication, user data size)
Open IE communication  • TCP/IP	Yes
— Data length, max.	64 kbyte
bata length, max.  — several passive connections per port,	Yes
supported	
ISO-on-TCP (RFC1006)      Date length, may	Yes 64 kbyte
— Data length, max.	64 kbyte
UDP     Data longth, max	Yes
— Data length, max. — UDP multicast	2 kbyte; 1 472 bytes for UDP broadcast
	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes Voc. Ontional
• Encryption	Yes; Optional
Web server  ● HTTP	Voc: Standard and upor nagon
• HTTPS	Yes; Standard and user pages Yes; Standard and user pages
OPC UA	1 cs, Standard and dscr pages
Runtime license required	Yes; "Medium" license required
OPC UA Client	Yes
Application authentication	Yes
Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15,
• •	Basic256Sha256
User authentication     Number of connections, max.	"anonymous" or by user name & password  10
Number of connections, max.      Number of nodes of the client interfaces, max.	2 000
<ul><li>— Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C</li></ul>	300
max.  — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_M	1
max.  — Number of simultaneous calls of the client instructions  OPC_UA_ReadList,OPC_UA_WriteList and	5
OPC_UA_MethodCall, max.	5,000
Number of secietarelle secile :	5 000
Number of registerable nodes, max.      Number of registerable method calls of OPC_UA_MethodCall, max.	100

OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
<ul><li>— Application authentication</li><li>— Security policies</li></ul>	Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15,
,	Basic256Sha256
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul> <li>— GDS support (certificate management)</li> </ul>	Yes
<ul><li>— Number of sessions, max.</li></ul>	48
<ul> <li>Number of accessible variables, max.</li> </ul>	100 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	20 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20
<ul><li>— Sampling interval, min.</li></ul>	100 ms
— Publishing interval, min.	200 ms
<ul> <li>Number of server methods, max.</li> </ul>	50
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of monitored items, max.</li> </ul>	2 000; for 1 s sampling interval and 1 s send interval
<ul><li>Number of server interfaces, max.</li></ul>	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	5 000
Alarms and Conditions	Yes
Number of program alarms	200
Number of program diams     Number of alarms for system diagnostics	100
Further protocols	100
MODBUS	Yes; MODBUS TCP
Isochronous mode	100, 11102200 101
Equidistance	Yes
·	163
S7 message functions	64
Number of login stations for message functions, max.	64
Program alarms	Yes
	10 000; Program manages are generated by the "Program Alerm"
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.	
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms	block, ProDiag or GRAPH 5 000
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms	block, ProDiag or GRAPH 5 000
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics	block, ProDiag or GRAPH 5 000  800 200
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects	block, ProDiag or GRAPH 5 000
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics	block, ProDiag or GRAPH 5 000  800 200
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects	block, ProDiag or GRAPH 5 000  800 200
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions	block, ProDiag or GRAPH 5 000  800 200 160
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)	block, ProDiag or GRAPH 5 000  800 200 160  Yes; Parallel online access possible for up to 8 engineering systems
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block	block, ProDiag or GRAPH 5 000  800 200 160  Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step	block, ProDiag or GRAPH 5 000  800 200 160  Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints	block, ProDiag or GRAPH 5 000  800 200 160  Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control	block, ProDiag or GRAPH 5 000  800 200 160  Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control variable	block, ProDiag or GRAPH 5 000  800 200 160  Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables	block, ProDiag or GRAPH 5 000  800 200 160  Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.	block, ProDiag or GRAPH 5 000  800 200 160  Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  — of which status variables, max.	block, ProDiag or GRAPH 5 000  800 200 160  Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.	block, ProDiag or GRAPH 5 000  800 200 160  Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Variables  Number of variables, max.  of which status variables, max.  forcing	block, ProDiag or GRAPH 5 000  800 200 160  Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control  Variables  Number of variables, max.  of which status variables, max.  Forcing  Forcing	block, ProDiag or GRAPH 5 000  800 200 160  Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  Forcing  Forcing  Forcing  Forcing, variables	block, ProDiag or GRAPH 5 000  800 200 160  Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Peripheral inputs/outputs
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables, max.	block, ProDiag or GRAPH 5 000  800 200 160  Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Peripheral inputs/outputs
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables, max.  Diagnostic buffer	block, ProDiag or GRAPH 5 000  800 200 160  Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present	block, ProDiag or GRAPH 5 000  800 200 160  Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job  Yes Peripheral inputs/outputs 200  Yes
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.	block, ProDiag or GRAPH 5 000  800 200 160  Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200  Yes 3 200
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof	block, ProDiag or GRAPH 5 000  800 200 160  Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200  Yes 3 200

Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of
	the PLC program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	2 400
<ul> <li>Required Motion Control resources</li> </ul>	
<ul> <li>per speed-controlled axis</li> </ul>	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
Number of positioning axes at motion control cycle of 4 ms (typical value)	7
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	14
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
● PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	-25 °C; No condensation
• horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
<ul> <li>vertical installation, min.</li> </ul>	-25 °C; No condensation
vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
	-40 °C 70 °C
• max.	
<ul> <li>max.</li> <li>Altitude during operation relating to sea level</li> <li>Installation altitude above sea level, max.</li> </ul>	70 °C
<ul> <li>max.</li> <li>Altitude during operation relating to sea level</li> <li>Installation altitude above sea level, max.</li> </ul>	70 °C
max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  Configuration  Programming	70 °C
max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  Configuration	70 °C
max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  Configuration  Programming  Programming language  — LAD	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
<ul> <li>max.</li> <li>Altitude during operation relating to sea level</li> <li>Installation altitude above sea level, max.</li> <li>Configuration</li> <li>Programming</li> <li>Programming language</li> <li>LAD</li> <li>FBD</li> </ul>	70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes Yes
<ul> <li>max.</li> <li>Altitude during operation relating to sea level</li> <li>Installation altitude above sea level, max.</li> <li>Configuration</li> <li>Programming</li> <li>Programming language</li> <li>LAD</li> <li>FBD</li> <li>STL</li> </ul>	70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes Yes Yes
<ul> <li>max.</li> <li>Altitude during operation relating to sea level</li> <li>Installation altitude above sea level, max.</li> <li>Configuration</li> <li>Programming</li> <li>Programming language</li> <li>LAD</li> <li>FBD</li> <li>STL</li> <li>SCL</li> </ul>	70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes Yes Yes Yes Yes
	70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes Yes Yes
	70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes Yes Yes Yes Yes Yes Yes
max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  Configuration  Programming  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection  • User program protection/password protection	70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes Yes Yes Yes Yes Yes
max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  Configuration  Programming  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection  • User program protection/password protection • Copy protection	70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes Yes Yes Yes Yes Yes Yes Yes
Max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  Configuration  Programming  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection  • User program protection/password protection • Copy protection  • Block protection	70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes Yes Yes Yes Yes Yes
max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  Configuration  Programming  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection  • User program protection/password protection • Copy protection  • Block protection  Access protection	70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  Configuration  Programming  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection  • User program protection/password protection • Copy protection  • Block protection	70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes Yes Yes Yes Yes Yes Yes Yes

Protection level: Write protection	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
Protection level: Complete protection	Yes
Cycle time monitoring	
<ul> <li>lower limit</li> </ul>	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	830 g

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