## SIEMENS

## Data sheet

## 6ES7518-4AX00-1AC0



SIMATIC S7-1500, CPU Bundle consisting of: CPU 1518-4 PN/DP MFP (6ES7518-4AX00-1AB0), including C/C++ Runtime and OPC UA Runtime license, 6 MB work memory for program and 60 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFINET basic services, 4th interface: PROFIBUS, 1 ns bit performance, SIMATIC Memory Card (min. 2 GB) required

General information	
Product type designation	CPU 1518-4 PN/DP MFP
HW functional status	FS01
Firmware version	V2.8
Product function	
• I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 125 $\mu s$ (distributed) and 1 ms (central)
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V16 (FW V2.8) / V15 (FW V2.5) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.7 A
Current consumption, max.	2 A
Inrush current, max.	2.7 A; Rated value
l²t	0.02 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	35 W
Power loss	
Power loss, typ.	29 W
Memory	

Number of slots for SIMATIC memory card	1
	Yes
SIMATIC memory card required Work memory	Tes
, , , , , , , , , , , , , , , , , , ,	4 Mbyto
integrated (for program)	4 Mbyte 20 Mbyte
<ul> <li>integrated (for data)</li> <li>integrated (for CPU function library of CPU</li> </ul>	50 Mbyte; Note: The "CPU function library of the CPU" are C/C++
Runtime)	blocks for the user program that were created using the SIMATIC ODK 1500S or Target 1500S.
Working memory for additional functions	
<ul> <li>Integrated (for C/C++ Runtime application)</li> </ul>	512 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte; The memory card must have at least 2 GB of space on it
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	1 ns
for word operations, typ.	2 ns
for fixed point arithmetic, typ.	2 ns
for floating point arithmetic, typ.	6 ns
CPU-blocks	
Number of elements (total)	12 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	16 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
	0 65 535
<ul> <li>Number range</li> </ul>	0000000
Number range     Size, max.	1 Mbyte
-	
• Size, max.	
• Size, max. OB	1 Mbyte
• Size, max. OB • Size, max.	1 Mbyte 1 Mbyte
<ul> <li>Size, max.</li> <li>OB</li> <li>Size, max.</li> <li>Number of free cycle OBs</li> </ul>	1 Mbyte 1 Mbyte 100
<ul> <li>Size, max.</li> <li>OB</li> <li>Size, max.</li> <li>Number of free cycle OBs</li> <li>Number of time alarm OBs</li> </ul>	1 Mbyte 1 Mbyte 100 20
<ul> <li>Size, max.</li> <li>OB</li> <li>Size, max.</li> <li>Number of free cycle OBs</li> <li>Number of time alarm OBs</li> <li>Number of delay alarm OBs</li> </ul>	1 Mbyte 1 Mbyte 100 20 20
<ul> <li>Size, max.</li> <li>OB</li> <li>Size, max.</li> <li>Number of free cycle OBs</li> <li>Number of time alarm OBs</li> <li>Number of delay alarm OBs</li> <li>Number of cyclic interrupt OBs</li> </ul>	1 Mbyte 1 Mbyte 100 20 20 20; with minimum OB 3x cycle of 100 μs
<ul> <li>Size, max.</li> <li>OB</li> <li>Size, max.</li> <li>Number of free cycle OBs</li> <li>Number of time alarm OBs</li> <li>Number of delay alarm OBs</li> <li>Number of cyclic interrupt OBs</li> <li>Number of process alarm OBs</li> </ul>	1 Mbyte 1 Mbyte 100 20 20 20; with minimum OB 3x cycle of 100 μs 50
<ul> <li>Size, max.</li> <li>OB</li> <li>Size, max.</li> <li>Number of free cycle OBs</li> <li>Number of time alarm OBs</li> <li>Number of delay alarm OBs</li> <li>Number of cyclic interrupt OBs</li> <li>Number of process alarm OBs</li> <li>Number of DPV1 alarm OBs</li> </ul>	1 Mbyte 1 Mbyte 100 20 20 20; with minimum OB 3x cycle of 100 μs 50 3
<ul> <li>Size, max.</li> <li>OB</li> <li>Size, max.</li> <li>Number of free cycle OBs</li> <li>Number of time alarm OBs</li> <li>Number of delay alarm OBs</li> <li>Number of cyclic interrupt OBs</li> <li>Number of process alarm OBs</li> <li>Number of DPV1 alarm OBs</li> <li>Number of isochronous mode OBs</li> </ul>	1 Mbyte 1 Mbyte 100 20 20 20; with minimum OB 3x cycle of 100 μs 50 3 3
<ul> <li>Size, max.</li> <li>OB</li> <li>Size, max.</li> <li>Number of free cycle OBs</li> <li>Number of time alarm OBs</li> <li>Number of delay alarm OBs</li> <li>Number of cyclic interrupt OBs</li> <li>Number of process alarm OBs</li> <li>Number of DPV1 alarm OBs</li> <li>Number of isochronous mode OBs</li> <li>Number of technology synchronous alarm OBs</li> <li>Number of startup OBs</li> </ul>	1 Mbyte 1 Mbyte 100 20 20 20; with minimum OB 3x cycle of 100 µs 50 3 3 2
<ul> <li>Size, max.</li> <li>OB</li> <li>Size, max.</li> <li>Number of free cycle OBs</li> <li>Number of time alarm OBs</li> <li>Number of delay alarm OBs</li> <li>Number of cyclic interrupt OBs</li> <li>Number of process alarm OBs</li> <li>Number of DPV1 alarm OBs</li> <li>Number of isochronous mode OBs</li> <li>Number of technology synchronous alarm OBs</li> <li>Number of startup OBs</li> <li>Number of asynchronous error OBs</li> </ul>	1 Mbyte 1 Mbyte 100 20 20; with minimum OB 3x cycle of 100 μs 50 3 3 2 100
<ul> <li>Size, max.</li> <li>OB</li> <li>Size, max.</li> <li>Number of free cycle OBs</li> <li>Number of time alarm OBs</li> <li>Number of delay alarm OBs</li> <li>Number of cyclic interrupt OBs</li> <li>Number of process alarm OBs</li> <li>Number of DPV1 alarm OBs</li> <li>Number of isochronous mode OBs</li> <li>Number of technology synchronous alarm OBs</li> <li>Number of startup OBs</li> <li>Number of asynchronous error OBs</li> <li>Number of synchronous error OBs</li> </ul>	1 Mbyte 1 Mbyte 100 20 20 20; with minimum OB 3x cycle of 100 μs 50 3 3 2 100 4
<ul> <li>Size, max.</li> <li>OB</li> <li>Size, max.</li> <li>Number of free cycle OBs</li> <li>Number of time alarm OBs</li> <li>Number of delay alarm OBs</li> <li>Number of cyclic interrupt OBs</li> <li>Number of process alarm OBs</li> <li>Number of DPV1 alarm OBs</li> <li>Number of DPV1 alarm OBs</li> <li>Number of isochronous mode OBs</li> <li>Number of technology synchronous alarm OBs</li> <li>Number of startup OBs</li> <li>Number of asynchronous error OBs</li> <li>Number of synchronous error OBs</li> <li>Number of diagnostic alarm OBs</li> </ul>	1 Mbyte 1 Mbyte 100 20 20 20; with minimum OB 3x cycle of 100 µs 50 3 3 2 100 4 2
<ul> <li>Size, max.</li> <li>OB</li> <li>Size, max.</li> <li>Number of free cycle OBs</li> <li>Number of time alarm OBs</li> <li>Number of delay alarm OBs</li> <li>Number of cyclic interrupt OBs</li> <li>Number of process alarm OBs</li> <li>Number of DPV1 alarm OBs</li> <li>Number of Isochronous mode OBs</li> <li>Number of technology synchronous alarm OBs</li> <li>Number of startup OBs</li> <li>Number of asynchronous error OBs</li> <li>Number of diagnostic alarm OBs</li> <li>Number of diagnostic alarm OBs</li> </ul>	1 Mbyte 1 Mbyte 100 20 20 20; with minimum OB 3x cycle of 100 µs 50 3 3 2 100 4 2
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<ul> <li>Size, max.</li> <li>OB</li> <li>Size, max.</li> <li>Number of free cycle OBs</li> <li>Number of time alarm OBs</li> <li>Number of delay alarm OBs</li> <li>Number of delay alarm OBs</li> <li>Number of process alarm OBs</li> <li>Number of process alarm OBs</li> <li>Number of DPV1 alarm OBs</li> <li>Number of DPV1 alarm OBs</li> <li>Number of isochronous mode OBs</li> <li>Number of technology synchronous alarm OBs</li> <li>Number of startup OBs</li> <li>Number of asynchronous error OBs</li> <li>Number of diagnostic alarm OBs</li> <li>Number of diagnostic alarm OBs</li> <li>Nesting depth</li> <li>per priority class</li> </ul>	1 Mbyte 1 Mbyte 100 20 20 20; with minimum OB 3x cycle of 100 µs 50 3 3 2 100 4 2 1
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<ul> <li>Size, max.</li> <li>OB</li> <li>Size, max.</li> <li>Number of free cycle OBs</li> <li>Number of time alarm OBs</li> <li>Number of delay alarm OBs</li> <li>Number of cyclic interrupt OBs</li> <li>Number of process alarm OBs</li> <li>Number of DPV1 alarm OBs</li> <li>Number of DPV1 alarm OBs</li> <li>Number of isochronous mode OBs</li> <li>Number of technology synchronous alarm OBs</li> <li>Number of startup OBs</li> <li>Number of asynchronous error OBs</li> <li>Number of diagnostic alarm OBs</li> <li>Nesting depth</li> <li>per priority class</li> </ul>	1 Mbyte 1 Mbyte 100 20 20 20; with minimum OB 3x cycle of 100 µs 50 3 3 2 100 4 2 1
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Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers,
	counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags),	20 Mbyte; When using PS 6 0W 24/48/60 V DC HF
max.	
Flag	
• Size, max.	16 kbyte
<ul> <li>Number of clock memories</li> </ul>	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes
Retentivity preset	No
Local data	
<ul> <li>per priority class, max.</li> </ul>	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
— Outputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	o koyic
Number of subprocess images, max.	32
Hardware configuration	52
	C4. A distributed U/O system is abarraterized act only by the intervention
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can
	be inserted in total
Number of IO Controllers	
<ul> <li>integrated</li> </ul>	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can
	be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
<ul> <li>supported</li> </ul>	Yes

a to DR moster	Vee
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	3
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1
Number of ports	2
integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
- PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
<ul> <li>— Number of connectable IO Devices, max.</li> </ul>	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>— Of which IO devices with IRT, max.</li> </ul>	64
<ul> <li>— Number of connectable IO Devices for RT, max.</li> </ul>	512
— of which in line, max.	512
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>— Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 125 µs	125 µs
— for send cycle of 187.5 µs	187.5 µs
— for send cycle of 250 µs	250 µs to 4 ms
— for send cycle of 500 µs	500 µs to 8 ms
<ul> <li>for send cycle of 1 ms</li> </ul>	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>— With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu s$ : 375 $\mu s$ , 625 $\mu s$ 3 875 $\mu s$ )
Update time for RT	
— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 μs	500 µs to 256 ms
- for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes

— Isochronous mode	No
— IRT	Yes; Minimum send cycle of 250 µs
— PROFlenergy	Yes; per user program
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device,</li> </ul>	4
max.	Vool por upor program
Asset management record	Yes; per user program
2. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X2
Number of ports	1
integrated switch	No
Protocols	
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
<ul> <li>— Isochronous mode</li> </ul>	No
<ul> <li>— Direct data exchange</li> </ul>	No
— IRT	No
— PROFlenergy	Yes; per user program
- Prioritized startup	No
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>— Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
<ul> <li>— Number of IO Devices that can be</li> </ul>	8; in total across all interfaces
simultaneously activated/deactivated, max.	
<ul> <li>— Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication
	share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
— Number of IO Controllers with shared device,	4
max.	
<ul> <li>Asset management record</li> </ul>	Yes; per user program
3. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X3
Number of ports	1; C/C++ Runtime can also be reached via this port
<ul> <li>integrated switch</li> </ul>	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	No

	N
PROFINET IO Device	No
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
4. Interface	
Interface types	
• RS 485	Yes; X4
Number of ports	1
Protocols	
PROFIBUS DP master	Yes
<ul> <li>PROFIBUS DP slave</li> </ul>	No
SIMATIC communication	Yes
PROFIBUS DP master	
<ul> <li>Number of connections, max.</li> </ul>	48; for the integrated PROFIBUS DP interface
<ul> <li>Number of DP slaves, max.</li> </ul>	125; In total, up to 1 000 distributed I/O devices can be connected via
Comisso	AS-i, PROFIBUS or PROFINET
Services	Vee
— PG/OP communication	Yes
— Equidistance	Yes
<ul> <li>Isochronous mode</li> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
• 1000 Mbps	Yes; Only possible at the X3 interface of the CPU 1518
<ul> <li>Autonegotiation</li> </ul>	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	12 Mbit/s
Protocols Number of connections	
Protocols Number of connections Number of connections, max.	384; via integrated interfaces of the CPU and connected CPs / CMs
Protocols Number of connections  Number of connections, max. Number of connections reserved for ES/HMI/web	384; via integrated interfaces of the CPU and connected CPs / CMs 10
Protocols Number of connections  Number of connections, max.  Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320
Protocols Number of connections  Number of connections, max. Number of connections reserved for ES/HMI/web	<ul> <li>384; via integrated interfaces of the CPU and connected CPs / CMs</li> <li>320</li> <li>64; in total, only 16 S7-Routing connections are supported via</li> </ul>
Protocols Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320
Protocols Number of connections  Number of connections, max.  Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths Redundancy mode	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS
Protocols         Number of connections         • Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces         • Number of S7 routing paths         Redundancy mode         • H-Sync forwarding	<ul> <li>384; via integrated interfaces of the CPU and connected CPs / CMs</li> <li>320</li> <li>64; in total, only 16 S7-Routing connections are supported via</li> </ul>
Protocols         Number of connections         • Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces         • Number of S7 routing paths         Redundancy mode         • H-Sync forwarding         Media redundancy	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS Yes
Protocols         Number of connections         • Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces         • Number of S7 routing paths         Redundancy mode         • H-Sync forwarding	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS
Protocols         Number of connections         • Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces         • Number of S7 routing paths         Redundancy mode         • H-Sync forwarding         Media redundancy	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS Yes Yes
Protocols         Number of connections         • Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces         • Number of S7 routing paths         Redundancy mode         • H-Sync forwarding         Media redundancy         MRP         MRPD	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS Yes Yes Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT
Protocols         Number of connections         • Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces         • Number of S7 routing paths         Redundancy mode         • H-Sync forwarding         Media redundancy         — MRP	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS Yes Yes Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50
Protocols         Number of connections         • Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces         • Number of S7 routing paths         Redundancy mode         • H-Sync forwarding         Media redundancy         MRP         MRPD         Switchover time on line break, typ.	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS Yes Yes Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD
Protocols         Number of connections         • Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces         • Number of S7 routing paths         Redundancy mode         • H-Sync forwarding         Media redundancy         - MRP         - MRPD         - Switchover time on line break, typ.         - Number of stations in the ring, max.	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS Yes Yes Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD
Protocols         Number of connections         • Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces         • Number of S7 routing paths         Redundancy mode         • H-Sync forwarding         Media redundancy         - MRP         - MRPD         - Switchover time on line break, typ.         - Number of stations in the ring, max.	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS Yes Yes Yes Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50
Protocols         Number of connections         • Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces         • Number of S7 routing paths         Redundancy mode         • H-Sync forwarding         Media redundancy         - MRP         - MRPD         - Switchover time on line break, typ.         - Number of stations in the ring, max.         SIMATIC communication	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS Yes Yes Yes Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes
Protocols         Number of connections         • Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces         • Number of S7 routing paths         Redundancy mode         • H-Sync forwarding         Media redundancy         - MRP         - MRPD         - Switchover time on line break, typ.         - Number of stations in the ring, max.         SIMATIC communication         • S7 routing         • Data record routing	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS Yes Yes Yes Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes
Protocols         Number of connections         • Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces         • Number of S7 routing paths         Redundancy mode         • H-Sync forwarding         Media redundancy         - MRP         - MRP         - Switchover time on line break, typ.         - Number of stations in the ring, max.         SIMATIC communication         • S7 routing         • Data record routing         • S7 communication, as server         • S7 communication, as client	384; via integrated interfaces of the CPU and connected CPs / CMs         10         320         64; in total, only 16 S7-Routing connections are supported via         PROFIBUS         Yes         Yes         Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP         Manager; MRP Client; max. number of devices in the ring: 50         Yes; Requirement: IRT         200 ms; For MRP, bumpless for MRPD         50         Yes         Yes         Yes
Protocols         Number of connections         • Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces         • Number of S7 routing paths         Redundancy mode         • H-Sync forwarding         Media redundancy         - MRP         - MRPD         - Switchover time on line break, typ.         - Number of stations in the ring, max.         SIMATIC communication         • S7 routing         • Data record routing         • S7 communication, as server	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS Yes Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes
Protocols         Number of connections         • Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces         • Number of S7 routing paths         Redundancy mode         • H-Sync forwarding         Media redundancy         - MRP         - MRPD         - Switchover time on line break, typ.         - Number of stations in the ring, max.         SIMATIC communication         • S7 routing         • Data record routing         • S7 communication, as server         • S7 communication, as client         • User data per job, max.	384; via integrated interfaces of the CPU and connected CPs / CMs         10         320         64; in total, only 16 S7-Routing connections are supported via         PROFIBUS         Yes         Yes         Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP         Manager; MRP Client; max. number of devices in the ring: 50         Yes; Requirement: IRT         200 ms; For MRP, bumpless for MRPD         50         Yes         Yes         Yes
Protocols         Number of connections         • Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces         • Number of S7 routing paths         Redundancy mode         • H-Sync forwarding         Media redundancy         - MRP         - MRPD         - Switchover time on line break, typ.         - Number of stations in the ring, max.         SIMATIC communication         • S7 routing         • Data record routing         • S7 communication, as server         • S7 communication, as client         • User data per job, max.         Open IE communication         • TCP/IP	384; via integrated interfaces of the CPU and connected CPs / CMs         10         320         64; in total, only 16 S7-Routing connections are supported via         PROFIBUS         Yes         Yes         Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP         Manager; MRP Client; max. number of devices in the ring: 50         Yes; Requirement: IRT         200 ms; For MRP, bumpless for MRPD         50         Yes
Protocols         Number of connections         • Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces         • Number of S7 routing paths         Redundancy mode         • H-Sync forwarding         Media redundancy         - MRP         - MRPD         - Switchover time on line break, typ.         - Number of stations in the ring, max.         SIMATIC communication         • S7 routing         • Data record routing         • S7 communication, as server         • S7 communication, as client         • User data per job, max.         Open IE communication         • TCP/IP         - Data length, max.	384; via integrated interfaces of the CPU and connected CPs / CMs         10         320         64; in total, only 16 S7-Routing connections are supported via         PROFIBUS         Yes         Yes         Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP         Manager; MRP Client; max. number of devices in the ring: 50         Yes; Requirement: IRT         200 ms; For MRP, bumpless for MRPD         50         Yes         Yes         Yes         Yes         See online help (S7 communication, user data size)
Protocols         Number of connections         • Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces         • Number of S7 routing paths         Redundancy mode         • H-Sync forwarding         Media redundancy         - MRP         - MRPD         - Switchover time on line break, typ.         - Number of stations in the ring, max.         SIMATIC communication         • S7 routing         • Data record routing         • S7 communication, as server         • S7 communication, as client         • User data per job, max.         Open IE communication         • TCP/IP	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS Yes Yes Yes Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes See online help (S7 communication, user data size)
Protocols         Number of connections         • Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces         • Number of S7 routing paths         Redundancy mode         • H-Sync forwarding         Media redundancy         - MRP         - MRPD         - Switchover time on line break, typ.         - Number of stations in the ring, max.         SIMATIC communication         • S7 routing         • Data record routing         • S7 communication, as server         • S7 communication, as client         • User data per job, max.         Open IE communication         • TCP/IP         - Data length, max.         - several passive connections per port,	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS Yes Yes Yes Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes See online help (S7 communication, user data size)
Protocols         Number of connections         • Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces         • Number of S7 routing paths         Redundancy mode         • H-Sync forwarding         Media redundancy         - MRP         - MRPD         - Switchover time on line break, typ.         - Number of stations in the ring, max.         SIMATIC communication         • S7 routing         • Data record routing         • S7 communication, as server         • S7 communication, as client         • User data per job, max.         Open IE communication         • TCP/IP         - Data length, max.         - several passive connections per port, supported	384; via integrated interfaces of the CPU and connected CPs / CMs         10         320         64; in total, only 16 S7-Routing connections are supported via         PROFIBUS         Yes         Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP         Manager; MRP Client; max. number of devices in the ring: 50         Yes; Requirement: IRT         200 ms; For MRP, bumpless for MRPD         50         Yes         Yes
Protocols         Number of connections         • Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces         • Number of S7 routing paths         Redundancy mode         • H-Sync forwarding         Media redundancy         - MRP         - MRPD         - Switchover time on line break, typ.         - Number of stations in the ring, max.         SIMATIC communication         • S7 routing         • Data record routing         • S7 communication, as server         • S7 communication, as client         • User data per job, max.         Open IE communication         • TCP/IP         - Data length, max.         - several passive connections per port, supported         • ISO-on-TCP (RFC1006)	384; via integrated interfaces of the CPU and connected CPs / CMs         10         320         64; in total, only 16 S7-Routing connections are supported via         PROFIBUS         Yes         Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP         Manager; MRP Client; max. number of devices in the ring: 50         Yes; Requirement: IRT         200 ms; For MRP, bumpless for MRPD         50         Yes         Yes

— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Large" license required
OPC UA Client	Yes
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
<ul> <li>Number of connections, max.</li> </ul>	40
<ul> <li>Number of nodes of the client interfaces, max.</li> </ul>	5 000
<ul> <li>— Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> </ul>	300
<ul> <li>— Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
<ul> <li>— Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
<ul> <li>— Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_M max.</li> </ul>	1
<ul> <li>— Number of simultaneous calls of the client instructions</li> <li>OPC_UA_ReadList,OPC_UA_WriteList and</li> <li>OPC_UA_MethodCall, max.</li> </ul>	5
<ul> <li>— Number of registerable nodes, max.</li> </ul>	5 000
<ul> <li>— Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul> <li>— Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of sessions, max.	64
— Number of accessible variables, max.	200 000
— Number of registerable nodes, max.	50 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
Number of server methods, max.	100
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
— Number of monitored items, max.	10 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10; or 20, depending on type of server interface
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	30 000
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	

Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
Number of program alarms	4 000
Number of alarms for system diagnostics	1 000
Number of alarms for motion technology objects	160
Test commissioning functions	100
	Vee: Decellel enline access peopliels for up to 10 engineering systems
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
Single step	No co
Number of breakpoints	20
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
<ul> <li>Forcing, variables</li> </ul>	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	3 200
— of which powerfail-proof	1 000
Traces	
<ul> <li>Number of configurable Traces</li> </ul>	8; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of
	the PLC program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for</li> </ul>	15 360
technology objects	
<ul> <li>Required Motion Control resources</li> </ul>	
- per speed-controlled axis	40
— per positioning axis	80
<ul> <li>per positioning axis</li> <li>per synchronous axis</li> </ul>	80 160
— per synchronous axis	160
— per synchronous axis — per external encoder	160 80
<ul> <li>per synchronous axis</li> <li>per external encoder</li> <li>per output cam</li> </ul>	160 80 20
<ul> <li>per synchronous axis</li> <li>per external encoder</li> <li>per output cam</li> <li>per cam track</li> <li>per probe</li> </ul>	160 80 20 160
<ul> <li>per synchronous axis</li> <li>per external encoder</li> <li>per output cam</li> <li>per cam track</li> <li>per probe</li> <li>Positioning axis</li> <li>Number of positioning axes at motion control</li> </ul>	160 80 20 160
<ul> <li>per synchronous axis</li> <li>per external encoder</li> <li>per output cam</li> <li>per cam track</li> <li>per probe</li> <li>Positioning axis</li> </ul>	160 80 20 160 40
<ul> <li>per synchronous axis</li> <li>per external encoder</li> <li>per output cam</li> <li>per cam track</li> <li>per probe</li> <li>Positioning axis</li> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> <li>Number of positioning axes at motion control</li> </ul>	160 80 20 160 40 140
<ul> <li>per synchronous axis</li> <li>per external encoder</li> <li>per output cam</li> <li>per cam track</li> <li>per probe</li> <li>Positioning axis</li> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	160 80 20 160 40 140 192
<ul> <li>per synchronous axis</li> <li>per external encoder</li> <li>per output cam</li> <li>per cam track</li> <li>per probe</li> <li>Positioning axis</li> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> <li>Controller</li> <li>PID_Compact</li> </ul>	160 80 20 160 40 140 192 Yes; Universal PID controller with integrated optimization
<ul> <li>per synchronous axis</li> <li>per external encoder</li> <li>per output cam</li> <li>per cam track</li> <li>per probe</li> <li>Positioning axis</li> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> <li>Controller</li> <li>PID_Compact</li> <li>PID_3Step</li> </ul>	160         80         20         160         40         140         192         Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves
<ul> <li>per synchronous axis</li> <li>per external encoder</li> <li>per output cam</li> <li>per cam track</li> <li>per probe</li> <li>Positioning axis</li> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> <li>Controller</li> <li>PID_Compact</li> <li>PID_3Step</li> <li>PID-Temp</li> </ul>	160 80 20 160 40 140 192 Yes; Universal PID controller with integrated optimization
<ul> <li>per synchronous axis</li> <li>per external encoder</li> <li>per output cam</li> <li>per cam track</li> <li>per probe</li> <li>Positioning axis</li> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> <li>Controller</li> <li>PID_Compact</li> <li>PID_3Step</li> </ul>	160 80 20 160 40 140 192 Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves

Ambient conditions	
Ambient temperature during operation	
<ul> <li>horizontal installation, min.</li> </ul>	0°C
<ul> <li>horizontal installation, max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
<ul> <li>vertical installation, min.</li> </ul>	0°C
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Configuration	
Programming	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
<ul> <li>Password for display</li> </ul>	Yes
<ul> <li>Protection level: Write protection</li> </ul>	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
Cycle time monitoring	
lower limit	adjustable minimum cycle time
upper limit	adjustable maximum cycle time
Open Development interfaces	
<ul> <li>Size of ODK SO file, max.</li> </ul>	9.8 Mbyte
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	2 117 g
last modified:	3/17/2021 🖸