6ES7312-5BF04-0AB0

Data sheet



SIMATIC S7-300, CPU 312C Compact CPU with MPI, 10 DI/6 DQ, 2 high-speed counters (10 kHz) Integr. power supply 24 V DC, work memory 64 KB, Front connector (1x 40-pole) and Micro Memory Card required

General information	
Firmware version	V3.3
Engineering with	
Programming package	STEP 7 V5.5 + SP1 or higher or STEP 7 V5.3 + SP2 or higher with HSP 203
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	Miniature circuit breaker, type C; min. 2 A; miniature circuit breaker type B, min. 4 A
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1 s
Load voltage L+	
Digital outputs	
— Rated value (DC)	24 V
 Reverse polarity protection 	No
Input current	
Current consumption (rated value)	570 mA
Current consumption (in no-load operation), typ.	90 mA
Inrush current, typ.	5 A
l²t	0.7 A ² ·s
Digital outputs	
 from load voltage L+, max. 	25 mA
Power loss	
Power loss, typ.	8 W
Memory	
Work memory	
integrated	64 kbyte
expandable	No
Load memory	
Plug-in (MMC)	Yes
Plug-in (MMC), max.	8 Mbyte
 Data management on MMC (after last programming), min. 	10 y
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)

without battery	Yes; Program and data
CPU processing times	
for bit operations, typ.	0.1 μs
for word operations, typ.	0.24 μs
for fixed point arithmetic, typ.	0.32 µs
for floating point arithmetic, typ.	1.1 μs
CPU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can
	be reduced by the MMC used.
DB	
Number, max.	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
Number, max.	1 024; Number range: 0 to 7999
Size, max.	64 kbyte
FC	
Number, max.	1 024; Number range: 0 to 7999
Size, max.	64 kbyte
OB	
Number, max.	see instruction list
• Size, max.	64 kbyte
 Number of free cycle OBs 	1; OB 1
 Number of time alarm OBs 	1; OB 10
 Number of delay alarm OBs 	2; OB 20, 21
Number of cyclic interrupt OBs	4; OB 32, 33, 34, 35
Number of process alarm OBs	1; OB 40
Number of startup OBs	1; OB 100
 Number of asynchronous error OBs 	4; OB 80, 82, 85, 87
 Number of synchronous error OBs 	2; OB 121, 122
Nesting depth	
per priority class	16
additional within an error OB	4
Counters, timers and their retentivity	
S7 counter	
Number	256
Retentivity	200
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	Z 0 to Z 7
Counting range	20021
— lower limit	0
— upper limit	999
IEC counter	333
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
S7 times	Offilithited (littiled only by TANII capacity)
Number	256
Retentivity	200
— adjustable	Yes
— adjustable — lower limit	0
— upper limit	255
— preset	No retentivity
Time range	10 mg
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	

• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	Offinition (infinited only by Fortion Supports)
Retentive data area (incl. timers, counters, flags), max.	64 kbyte
Flag	04 KDyte
• Size, max.	256 byte
Retentivity available	Yes; MB 0 to MB 255
Retentivity available Retentivity preset	MB 0 to MB 15
Number of clock memories	8; 1 memory byte
Data blocks	o, i memory byte
Retentivity adjustable	Yes; via non-retain property on DB
Retentivity adjustable Retentivity preset	Yes
Local data	103
• per priority class, max.	32 kbyte; Max. 2048 bytes per block
Address area	or hoyte, max. 20 to bytee per block
I/O address area • Inputs	1 024 byte
Outputs	1 024 byte
of which distributed	י טביד טאַנכ
— Inputs	none
— Outputs	none
Process image	Hono
• Inputs	1 024 byte
Outputs	1 024 byte
Inputs, adjustable	1 024 byte
Outputs, adjustable	1 024 byte
Inputs, default	128 byte
Outputs, default	128 byte
Default addresses of the integrated channels	120 byte
Digital inputs	124.0 to 125.1
— Digital outputs	124.0 to 124.5
Digital channels	12.10 10 12.10
• Inputs	266
— of which central	266
Outputs	262
— of which central	262
Analog channels	
• Inputs	64
— of which central	64
 Outputs 	64
of which central	64
Hardware configuration	
Number of expansion units, max.	0
Number of DP masters	
• integrated	none
• via CP	4
Number of operable FMs and CPs (recommended)	
• FM	8
• CP, PtP	8
• CP, LAN	4
Rack	
• Racks, max.	1
Modules per rack, max.	8
Time of day	
Clock	
Software clock	Yes
 retentive and synchronizable 	No; Buffered: No, Can be synchronized: Yes

Deviation was day, many	40 Tim - 0 -
Deviation per day, max. Pale string of the allegation POWER ON.	10 s; Typ.: 2 s
Behavior of the clock following POWER-ON	the clock continues at the time of day it had when power was switched off
Operating hours counter	
Number	1
Range of values	0 to 2^31 hours (when using SFC 101)
Granularity	1 h
• retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• in AS, master	Yes
• in AS, slave	No
Digital inputs	
Number of digital inputs	10
 of which inputs usable for technological functions 	8
integrated channels (DI)	10
Input characteristic curve in accordance with IEC 61131,	Yes
type 1	
Number of simultaneously controllable inputs	
horizontal installation	
— up to 40 °C, max.	10
— up to 60 °C, max.	5
vertical installation	
— up to 40 °C, max.	5
Input voltage	0.00
Rated value (DC)	24 V
• for signal "0"	-3 to +5V
• for signal "1"	+15 to +30 V
Input current	O A
for signal "1", typ. Input delay (for rated value of input voltage)	8 mA
for standard inputs	
— parameterizable	Yes; 0.1 / 0.3 / 3 / 15 ms (You can reconfigure the input delay of the
— parameterizable	standard inputs during program runtime. Please note that under certain
	circumstances your newly set filter time may not be effective until the
	next filter cycle.)
— Rated value	3 ms
for technological functions	
— at "0" to "1", max.	48 μs; Minimum pulse width/minimum pause between pulses at maximum counting frequency
Cable length	maximum counting requericy
shielded, max.	1 000 m; 100 m for technological functions
• unshielded, max.	600 m; for technological functions: No
for technological functions	, ,
— shielded, max.	100 m; at maximum count frequency
— unshielded, max.	not allowed
Digital outputs	
Number of digital outputs	6
of which high-speed outputs	2; Notice: You cannot connect the fast outputs of your CPU in parallel
integrated channels (DO)	6
Short-circuit protection	Yes; Clocked electronically
Response threshold, typ.	1 A
Limitation of inductive shutdown voltage to	L+ (-48 V)
Controlling a digital input	Yes
Switching capacity of the outputs	
• on lamp load, max.	5 W
Load resistance range	

• lower limit	48 Ω
• upper limit	4 kΩ
Output voltage	
• for signal "1", min.	L+ (-0.8 V)
Output current	
for signal "1" rated value	500 mA
 for signal "1" permissible range, min. 	5 mA
• for signal "1" permissible range, max.	0.6 A
for signal "1" minimum load current	5 mA
 for signal "0" residual current, max. 	0.5 mA
Parallel switching of two outputs	
• for uprating	No
 for redundant control of a load 	Yes
Switching frequency	
 with resistive load, max. 	100 Hz
 with inductive load, max. 	0.5 Hz
 on lamp load, max. 	100 Hz
 of the pulse outputs, with resistive load, max. 	2.5 kHz
Total current of the outputs (per group)	
horizontal installation	
— up to 40 °C, max.	2 A
— up to 60 °C, max.	1.5 A
vertical installation	
— up to 40 °C, max.	1.5 A
Cable length	
shielded, max.	1 000 m
• unshielded, max.	600 m
Analog inputs	
Number of analog inputs	0
integrated channels (AI)	0
Analog outputs	
Number of analog outputs	0
integrated channels (AO)	0
Encoder	
Connectable encoders	
2-wire sensor	Yes
 permissible quiescent current (2-wire sensor), 	1.5 mA
max.	
Interfaces	
Number of industrial Ethernet interfaces	0
Number of PROFINET interfaces	0
Number of RS 485 interfaces	1; MPI
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Isolated	No
Interface types	
• RS 485	Yes
Output current of the interface, max.	200 mA
Protocols	
• MPI	Yes
 PROFIBUS DP master 	No
 PROFIBUS DP slave 	No
Point-to-point connection	A1-
	No
MPI	NO
MPI ◆ Transmission rate, max.	187.5 kbit/s
Transmission rate, max.	

5	
— Routing	No
Global data communication	Yes
 S7 basic communication 	Yes
— S7 communication	Yes; Only server, configured on one side
 S7 communication, as client 	No; but via CP and loadable FB
 S7 communication, as server 	Yes
Communication functions	
PG/OP communication	Yes
Data record routing	No
Global data communication	
supported	Yes
 Number of GD loops, max. 	8
 Number of GD packets, max. 	8
 Number of GD packets, transmitter, max. 	8
 Number of GD packets, receiver, max. 	8
 Size of GD packets, max. 	22 byte
 Size of GD packet (of which consistent), max. 	22 byte
S7 basic communication	
• supported	Yes
User data per job, max.	76 byte
 User data per job (of which consistent), max. 	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or
	X_GET as server)
S7 communication	
supported	Yes
• as server	Yes
• as client	Yes; Via CP and loadable FB
 User data per job, max. 	180 byte; (with PUT/GET)
 User data per job (of which consistent), max. 	240 byte; as server
S5 compatible communication	
	Variation OD and Incident FO
• supported	Yes; via CP and loadable FC
supported Number of connections	Yes; Via CP and loadable FC
	Yes; via CP and loadable FC
Number of connections	
Number of connections • overall	6
Number of connections output usable for PG communication	6 5
Number of connections • overall • usable for PG communication — reserved for PG communication	6 5 1
Number of connections • overall • usable for PG communication — reserved for PG communication — adjustable for PG communication, min.	6 5 1
Number of connections output usable for PG communication reserved for PG communication adjustable for PG communication, min. adjustable for PG communication, max.	6 5 1 1 5
Number of connections • overall • usable for PG communication — reserved for PG communication — adjustable for PG communication, min. — adjustable for PG communication, max. • usable for OP communication	6 5 1 1 5 5
Number of connections output usable for PG communication reserved for PG communication adjustable for PG communication, min. adjustable for PG communication, max. usable for OP communication reserved for OP communication	6 5 1 1 5 5
Number of connections output output usable for PG communication reserved for PG communication adjustable for PG communication, min. adjustable for PG communication, max. output usable for OP communication reserved for OP communication adjustable for OP communication, min.	6 5 1 1 5 5 1
Number of connections output usable for PG communication reserved for PG communication adjustable for PG communication, min. adjustable for PG communication, max. usable for OP communication reserved for OP communication adjustable for OP communication, min. adjustable for OP communication, min. adjustable for OP communication, max.	6 5 1 1 5 5 5 1
Number of connections output output	6 5 1 1 5 5 5 1 1 1 5
Number of connections overall usable for PG communication reserved for PG communication adjustable for PG communication, min. adjustable for PG communication, max. usable for OP communication reserved for OP communication adjustable for OP communication, min. adjustable for OP communication, max. usable for S7 basic communication reserved for S7 basic communication adjustable for S7 basic communication adjustable for S7 basic communication, min.	6 5 1 1 5 5 1 1 1 5 2
Number of connections overall usable for PG communication reserved for PG communication adjustable for PG communication, min. adjustable for PG communication, max. usable for OP communication reserved for OP communication adjustable for OP communication, min. adjustable for OP communication, max. usable for S7 basic communication reserved for S7 basic communication adjustable for S7 basic communication adjustable for S7 basic communication, min. adjustable for S7 basic communication, max.	6 5 1 1 5 5 1 1 1 5 2 0
Number of connections overall usable for PG communication reserved for PG communication adjustable for PG communication, min. adjustable for PG communication, max. usable for OP communication reserved for OP communication adjustable for OP communication, min. adjustable for OP communication, max. usable for S7 basic communication reserved for S7 basic communication adjustable for S7 basic communication adjustable for S7 basic communication, min. adjustable for S7 basic communication, min. adjustable for S7 basic communication, min.	6 5 1 1 5 5 5 1 1 1 5 2 0 0
Number of connections overall usable for PG communication reserved for PG communication adjustable for PG communication, min. adjustable for PG communication, max. usable for OP communication reserved for OP communication adjustable for OP communication, min. adjustable for OP communication, max. usable for S7 basic communication reserved for S7 basic communication adjustable for S7 basic communication adjustable for S7 basic communication, min. adjustable for S7 basic communication, max.	6 5 1 1 5 5 1 1 1 5 2 0
Number of connections overall usable for PG communication reserved for PG communication adjustable for PG communication, min. adjustable for PG communication, max. usable for OP communication reserved for OP communication adjustable for OP communication, min. adjustable for OP communication, max. usable for S7 basic communication reserved for S7 basic communication adjustable for S7 basic communication adjustable for S7 basic communication, min. adjustable for S7 basic communication, min. adjustable for S7 basic communication, min.	6 5 1 1 1 5 5 5 1 0 0 0 2 6; Depending on the configured connections for PG/OP and S7 basic
Number of connections overall usable for PG communication reserved for PG communication adjustable for PG communication, min. adjustable for PG communication, max. usable for OP communication reserved for OP communication adjustable for OP communication, min. adjustable for OP communication, max. usable for S7 basic communication reserved for S7 basic communication adjustable for S7 basic communication adjustable for S7 basic communication, min. adjustable for S7 basic communication, min. adjustable for S7 basic communication, max. s7 message functions Number of login stations for message functions, max.	6 5 1 1 5 5 5 1 1 1 5 2 0 0 2 6; Depending on the configured connections for PG/OP and S7 basic communication
Number of connections overall usable for PG communication reserved for PG communication adjustable for PG communication, min. adjustable for PG communication, max. usable for OP communication reserved for OP communication adjustable for OP communication, min. adjustable for OP communication, max. usable for S7 basic communication reserved for S7 basic communication adjustable for S7 basic communication adjustable for S7 basic communication, min. adjustable for S7 basic communication, min. adjustable for S7 basic communication, max. S7 message functions Number of login stations for message functions, max.	6 5 1 1 5 5 5 1 1 1 5 2 0 0 2 6; Depending on the configured connections for PG/OP and S7 basic communication Yes
Number of connections overall usable for PG communication — reserved for PG communication — adjustable for PG communication, min. — adjustable for PG communication, max. usable for OP communication — reserved for OP communication — adjustable for OP communication, min. — adjustable for OP communication, max. usable for S7 basic communication — reserved for S7 basic communication — reserved for S7 basic communication — adjustable for S7 basic communication, min. — adjustable for S7 basic communication, max. reserved for S7 basic communication, max. reserved for S7 basic communication, max. reserved for S7 basic communication, max.	6 5 1 1 5 5 5 1 1 1 5 2 0 0 2 6; Depending on the configured connections for PG/OP and S7 basic communication Yes
Number of connections overall usable for PG communication — reserved for PG communication, min. — adjustable for PG communication, max. usable for OP communication — reserved for OP communication — reserved for OP communication — adjustable for OP communication, min. — adjustable for OP communication, max. usable for S7 basic communication — reserved for S7 basic communication — reserved for S7 basic communication — adjustable for S7 basic communication, min. — adjustable for S7 basic communication, max. S7 message functions Number of login stations for message functions, max. Process diagnostic messages simultaneously active Alarm-S blocks, max. Test commissioning functions Status block	6 5 1 1 1 5 5 5 1 1 1 5 2 0 0 2 6; Depending on the configured connections for PG/OP and S7 basic communication Yes 300
Number of connections overall usable for PG communication reserved for PG communication adjustable for PG communication, min. adjustable for PG communication, max. usable for OP communication reserved for OP communication adjustable for OP communication, min. adjustable for OP communication, max. usable for S7 basic communication reserved for S7 basic communication reserved for S7 basic communication adjustable for S7 basic communication adjustable for S7 basic communication, min. adjustable for S7 basic communication, max. Test commissioning functions	6 5 1 1 1 5 5 5 1 1 1 5 2 0 0 0 2 6; Depending on the configured connections for PG/OP and S7 basic communication Yes 300 Yes; Up to 2 simultaneously
Number of connections	6 5 1 1 1 5 5 5 1 1 1 5 2 0 0 0 2 6; Depending on the configured connections for PG/OP and S7 basic communication Yes 300 Yes; Up to 2 simultaneously Yes
Number of connections overall usable for PG communication — reserved for PG communication, min. — adjustable for PG communication, max. usable for OP communication, max. usable for OP communication — reserved for OP communication — adjustable for OP communication, min. — adjustable for OP communication, max. usable for S7 basic communication — reserved for S7 basic communication — reserved for S7 basic communication — adjustable for S7 basic communication, min. — adjustable for S7 basic communication, max. S7 message functions Number of login stations for message functions, max. Process diagnostic messages simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints	6 5 1 1 1 5 5 5 1 1 1 5 2 0 0 0 2 6; Depending on the configured connections for PG/OP and S7 basic communication Yes 300 Yes; Up to 2 simultaneously Yes
Number of connections	6; Depending on the configured connections for PG/OP and S7 basic communication Yes 300 Yes; Up to 2 simultaneously Yes 4
Number of connections	6; Depending on the configured connections for PG/OP and S7 basic communication Yes 300 Yes; Up to 2 simultaneously Yes 4
Number of connections	6; Depending on the configured connections for PG/OP and S7 basic communication Yes 300 Yes; Up to 2 simultaneously Yes 4 Yes Inputs, outputs, memory bits, DB, times, counters

— of which control variables, max.	14
Forcing	
• Forcing	Yes
 Forcing, variables 	Inputs, outputs
Number of variables, max.	10
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	500
— adjustable	No
— of which powerfail-proof	100; Only the last 100 entries are retained
 Number of entries readable in RUN, max. 	499
— adjustable	Yes; From 10 to 499
— preset	10
Service data	
can be read out	Yes
Interrupts/diagnostics/status information	
Diagnostics indication LED	
 Status indicator digital input (green) 	Yes
Status indicator digital output (green)	Yes
Integrated Functions	
Frequency measurement	Yes
Number of frequency meters	2; up to 10 kHz (see "Technological Functions" manual)
controlled positioning	No
integrated function blocks (closed-loop control)	No
PID controller	No
Number of pulse outputs	2; Pulse width modulation up to 2.5 kHz (see "Technological Functions" Manual)
Limit frequency (pulse)	2.5 kHz
Potential separation	
Potential separation digital inputs	
 Potential separation digital inputs 	Yes
 between the channels 	No
between the channels and backplane bus	Yes
Potential separation digital outputs	
 Potential separation digital outputs 	Yes
 between the channels 	No
between the channels and backplane bus	Yes
Isolation	
Isolation tested with	600 V DC
Ambient conditions	
Ambient temperature during operation	
• min.	0°C
• max.	60 °C
Configuration	
Configuration software	
• STEP 7	Yes; STEP 7 V5.5 + SP1 or higher or STEP 7 V5.3 + SP2 or higher with HSP 203
STEP 7 Lite	No
Programming	
 Command set 	see instruction list
 Nesting levels 	8
 System functions (SFC) 	see instruction list
 System function blocks (SFB) 	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes

— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
 User program protection/password protection 	Yes
Block encryption	Yes; With S7 block Privacy
Dimensions	
Width	80 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	410 g

last modified: 7/15/2021 🖸