SIEMENS

Data sheet

6ES7412-1XJ07-0AB0



SIMATIC S7-400, CPU 412-1 Central processing unit with: Work memory 512 KB, (256 KB code, 256 KB data), interface MPI/DP 12 Mbit/s,

General information	
Product type designation	CPU 412-1
Firmware version	V7.0
Product function	
Isochronous mode	Yes; For PROFIBUS only
Engineering with	
Programming package	STEP 7 V5.4 or higher with HSP 261
CiR - Configuration in RUN	
CiR synchronization time, basic load	100 ms
CiR synchronization time, time per I/O byte	30 µs
Supply voltage	
Rated value (DC)	Power supply via system power supply
Input current	
from backplane bus 5 V DC, typ.	0.7 A
from backplane bus 5 V DC, max.	0.8 A
from backplane bus 24 V DC, max.	150 mA; 150 mA per DP interface
from interface 5 V DC, max.	90 mA; At the DP interface
Power loss	
Power loss, typ.	3.5 W
Power loss, max.	4 W
Memory	
Type of memory	RAM
Work memory	
integrated	512 kbyte
integrated (for program)	256 kbyte
integrated (for data)	256 kbyte
expandable	No
Load memory	
expandable FEPROM	Yes; with Memory Card (FLASH)
 expandable FEPROM, max. 	64 Mbyte
integrated RAM, max.	512 kbyte
 expandable RAM 	Yes; with Memory Card (RAM)
expandable RAM, max.	64 Mbyte
Backup	
present	Yes
with battery	Yes; all data
without battery	No

Battery	
Backup battery	
 Backup current, typ. 	180 μA; up to 40 °C
Backup current, max.	850 μΑ
Backup time, max.	Dealt with in the module data manual with the secondary conditions and the factors of influence
 Feeding of external backup voltage to CPU 	5 V DC to 15 V DC
PU processing times	
for bit operations, typ.	31.25 ns
for word operations, typ.	31.25 ns
for fixed point arithmetic, typ.	31.25 ns
for floating point arithmetic, typ.	62.5 ns
PU-blocks	
DB	
Number, max.	3 000; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
Number, max.	1 500; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
Number, max.	1 500; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
Number, max.	see instruction list
• Size, max.	64 kbyte
Number of free cycle OBs	1; OB 1
Number of time alarm OBs	2; OB 10, 11
Number of delay alarm OBs	2; OB 20, 21
Number of cyclic interrupt OBs	2; OB 32, 35 (shortest cycle that can be set = 500 µs)
Number of process alarm OBs	2; OB 40, 41
Number of DPV1 alarm OBs	3; OB 55-57
 Number of isochronous mode OBs 	2; OB 61-62
 Number of multicomputing OBs 	1; OB 60
Number of background OBs	1; OB 90
Number of startup OBs	3: OB 100-102
Number of asynchronous error OBs	9; OB 80-88
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
per priority class	24
additional within an error OB	1
counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	2010
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
— upper limit	
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
S7 times	Chillinited (illinited only by tonivi capacity)
Number	2 048
Retentivity	L 070

	V.
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	No times retentive
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	Total working and load memory (with backup battery)
Flag	
• Size, max.	4 kbyte; Size of bit memory address area
 Retentivity available 	Yes
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; in 1 memory byte
Local data	
 adjustable, max. 	8 kbyte
• preset	4 kbyte
Address area	
I/O address area	
Inputs	4 kbyte
Outputs	4 kbyte
Process image	
 Inputs, adjustable 	4 kbyte
 Outputs, adjustable 	4 kbyte
 Inputs, default 	128 byte
 Outputs, default 	128 byte
 consistent data, max. 	244 byte
 Access to consistent data in process image 	Yes
Subprocess images	
 Number of subprocess images, max. 	15
Digital channels	
• Inputs	32 768
— of which central	32 768
Outputs	32 768
— of which central	32 768
Analog channels	
• Inputs	2 048
— of which central	2 048
Outputs	2 048
of which central	2 048
Hardware configuration	
Number of expansion units, max.	21
connectable OPs	47
Multicomputing	Yes; 4 CPUs max. (with UR1 or UR2)
Interface modules	ros, ror coment (min or ror)
Number of connectable IMs (total), max.	6
Number of connectable IM 460s, max.	6
Number of connectable IM 463s, max.	4; IM 463-2
Number of DP masters	1, 1111 100 L
• integrated	1
• via CP	10; CP 443-5 Extended
• via IM 467	4
Mixed mode IM + CP permitted	No; IM 467 cannot be used jointly with CP 443-5 Ext. or CP 443-1 in
- Mixed friede five - Or permitted	PROFINET IO mode

via interface module	0
 Number of pluggable S5 modules (via adapter 	6
capsule in central device), max.	
Number of IO Controllers	
integrated	0
• via CP	4; Max. 4 in the central controller; no mixed operation of different CP 443-1 types in PROFINET IO mode
Number of operable FMs and CPs (recommended)	
● FM	Limited by number of slots and number of connections
• CP, PtP	CP 440: Limited by number of slots; CP 441: Limited by number of slots and number of connections
PROFIBUS and Ethernet CPs	14; In total max. 10 CPs as DP master and PROFINET controller, of which up to 10 IMs or CPs as DP master and up to 4 CPs as PROFINET controller
Slots	
 required slots 	1
ime of day	
Clock	
 Hardware clock (real-time) 	Yes
 retentive and synchronizable 	Yes
Resolution	1 ms
 Deviation per day (buffered), max. 	1.7 s; Power off
Deviation per day (unbuffered), max.	8.6 s; For power On
Operating hours counter	
Number	16
Number/Number range	0 to 15
Range of values	SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours
Granularity	1 h
retentive	Yes
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• to DP, master	Yes
• to DP, slave	Yes
	Yes
• in AS, master	
• in AS, slave	Yes
on Ethernet via NTP	No; Via CP
• to IF 964 DP	No
Time difference in system when synchronizing via	000
• MPI, max.	200 ms
nterfaces	
Interfaces/bus type	1 x MPI/PROFIBUS DP
Number of RS 485 interfaces	1; Combined MPI / PROFIBUS DP
. Interface	
Interface type	MPI/PROFIBUS DP
Isolated	Yes
Interface types	
• RS 485	Yes
 Output current of the interface, max. 	150 mA
Protocols	
• MPI	Yes
 PROFIBUS DP master 	Yes
PROFIBUS DP slave	Yes
MPI	
Number of connections	32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
 Transmission rate, max. 	12 Mbit/s
Services	

D0/0D	V.
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
PROFIBUS DP master	40. If a diamental analysis would be the line the growth and
 Number of connections, max. 	16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
Transmission rate, max.	12 Mbit/s
Number of DP slaves, max.	32
Services	<u></u>
— PG/OP communication	Yes
— Routing	Yes; S7 routing
Global data communication	No
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes
— SYNC/FREEZE	Yes
 Activation/deactivation of DP slaves 	Yes
 Direct data exchange (slave-to-slave 	Yes
communication)	
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
 User data per DP slave, max. 	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
PROFIBUS DP slave	
 Number of connections 	16
GSD file	http://support.automation.siemens.com/WW/view/en/113652
 Transmission rate, max. 	12 Mbit/s
 automatic baud rate search 	No
 Address area, max. 	32; Virtual slots
 User data per address area, max. 	32 byte
— of which consistent, max.	32 byte
Services	
— PG/OP communication	Yes; with interface active
— Routing	Yes; with interface active
Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
Direct data exchange (slave-to-slave communication)	No
communication) — DPV1	No
	INU
Transfer memory	244 byte
— Inputs — Outputs	
·	244 byte
Protocols	

0 15	
Open IE communication	V. OB 440 4 A L
• ISO-on-TCP (RFC1006)	Via CP 443-1 Adv. and loadable FB
— Data length, max.	1 452 bytes via CP 443-1 Adv.
Web server	N.
• supported	No
Isochronous mode	
Equidistance	Yes
Number of DP masters with isochronous mode	1
User data per isochronous slave, max.	244 byte
shortest clock pulse	1.5 ms; 0.5 ms without use of SFC 126, 127
max. cycle	32 ms
Communication functions	
PG/OP communication	Yes
 Number of connectable OPs without message 	47
processing	47 M/
 Number of connectable OPs with message processing 	47; When using Alarm_S/SQ and Alarm_D/DQ
Data record routing	Yes
Global data communication	100
supported	Yes
Number of GD loops, max.	8
Number of GD packets, transmitter, max.	8
Number of GD packets, receiver, max.	16
Size of GD packets, max.	54 byte
Size of GD packet (of which consistent), max.	1 variable
S7 basic communication	1 Validatio
• supported	Yes
User data per job, max.	76 byte
User data per job (of which consistent), max.	1 variable
S7 communication	i variable
• supported	Yes
as server	Yes
• as client	Yes
User data per job, max.	64 kbyte
User data per job (of which consistent), max.	462 byte
S5 compatible communication	102 0)10
• supported	Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or 443-5
User data per job, max.	8 kbyte
User data per job (of which consistent), max.	240 byte
Number of simultaneous AG-SEND/AG-RECV	24/24
orders per CPU, max.	2 1/2 1
Standard communication (FMS)	
• supported	Yes; Via CP and loadable FB
Number of connections	
overall	48
 usable for PG communication 	47
 reserved for PG communication 	1
 adjustable for PG communication, max. 	0
 usable for OP communication 	47
 reserved for OP communication 	1
 adjustable for OP communication, max. 	0
 usable for S7 basic communication 	46
 reserved for S7 basic communication 	0
 adjustable for S7 basic communication, max. 	0
usable for S7 communication	46
 reserved for S7 communication 	0
 adjustable for S7 communication, max. 	0
usable for routing	23
reserved for routing	0

7 message functions	
Number of login stations for message functions, max.	47; Max. 47 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 8 with Alarm, Alarm_8, Alarm_8P, Notify and Notify_8 (e.g. WinCC)
Symbol-related messages	Yes
SCAN procedure	Yes
Program alarms	Yes
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	250; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks
Alarm 8-blocks	Yes
 Number of instances for alarm 8 and S7 communication blocks, max. 	300
• preset, max.	150
Process control messages Number of archives that can log on simultaneously (SFB	Yes 4
37 AR_SEND)	
Number of messages	0.00
• overall, max.	256
• in 100 ms grid, max.	0
• in 500 ms grid, max.	256
• in 1000 ms grid, max.	256
Number of additional values	
• with 100 ms grid, max.	0
• with 500, 1000 ms grid, max.	1
est commissioning functions	
Status block	Yes; Up to 16 simultaneously
Single step	Yes
Number of breakpoints	16
Status/control	
 Status/control variable 	Yes; Up to 16 variable tables
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	70; Status/control
Forcing	
• Forcing	Yes
 Forcing, variables 	Inputs/outputs, bit memories, distributed I/Os
Number of variables, max.	64
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	3 200
— adjustable	Yes
— preset	120
Service data	
can be read out	Yes
tandards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
UL approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
Use in hazardous areas	
• ATEX	ATEX II 3G Ex nA IIC T4 Gc
mbient conditions	
Ambient temperature during operation	
• min.	0 °C
	60 °C

Configuration	
Configuration software	
• STEP 7	Yes
Programming	
Command set	see instruction list
Nesting levels	7
Access to consistent data in process image	Yes
System functions (SFC)	see instruction list
System function blocks (SFB)	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Number of simultaneously active SFCs	
— DPSYC_FR	2; SFC 11; per interface
— D_ACT_DP	8; SFC 12; per interface
— RD_REC	8; SFC 59; per interface
— WR_REC	8; SFC 58; per interface
— WR_PARM	8; SFC 55; per interface
— PARM_MOD	1; SFC 57; per interface
— WR_DPARM	2; SFC 56; per interface
— DPNRM_DG	8; SFC 13; per interface
— RDSYSST	8; SFC 51
— DP_TOPOL	1; SFC 103; per interface
Number of simultaneously active SFBs	
— RDREC	8; SFB 52; per interface, but not more than 32 across all external interfaces
— WRREC	8; SFB 53; per interface, but not more than 32 across all external interfaces
Know-how protection	
 User program protection/password protection 	Yes
Block encryption	Yes; With S7 block Privacy
Dimensions	
Width	25 mm
Height	290 mm
Depth	219 mm
Weights	
Weight, approx.	700 g
last modified:	3/25/2021 🗗